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FIG. 1.

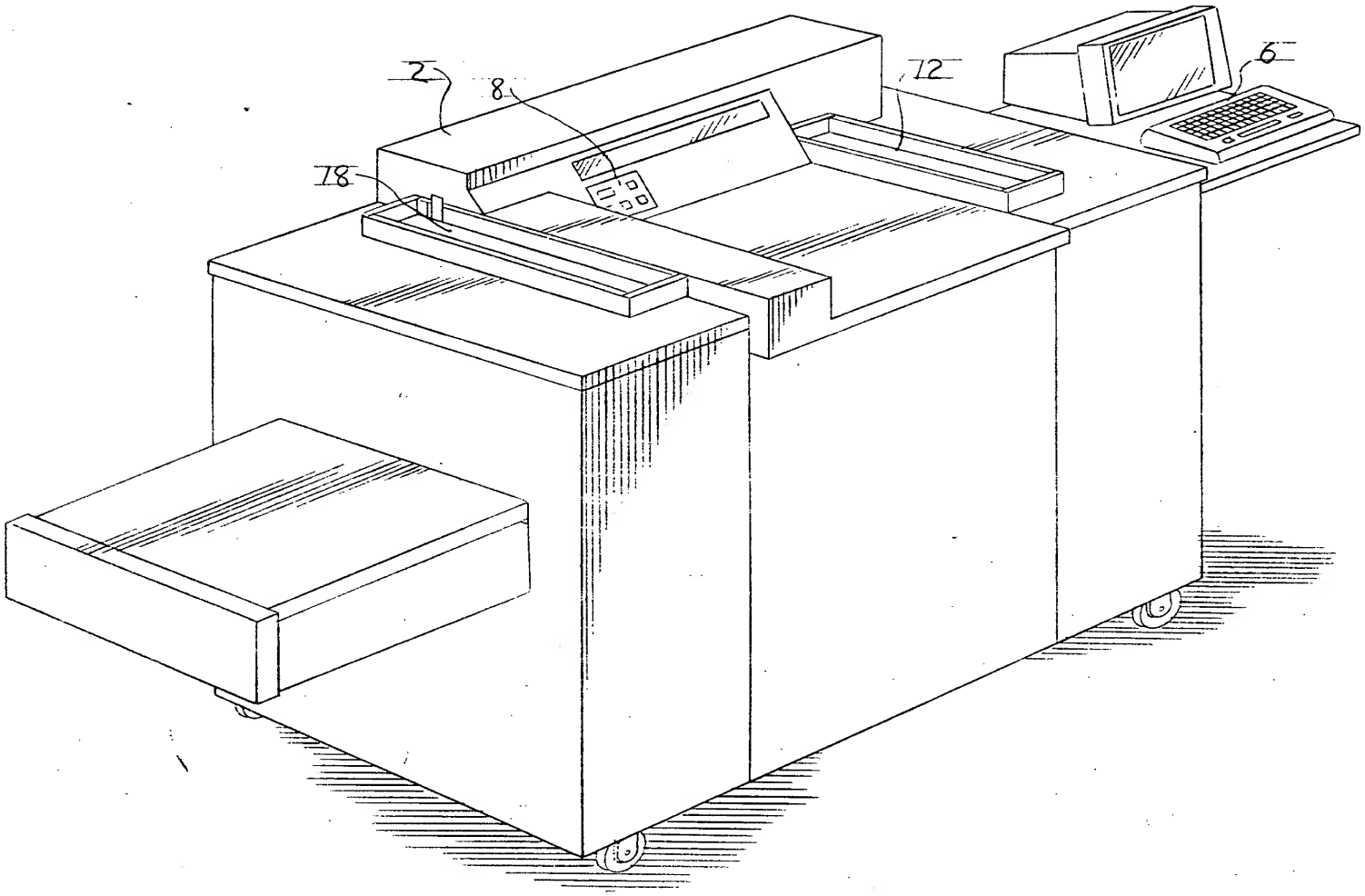

FIG. 7.

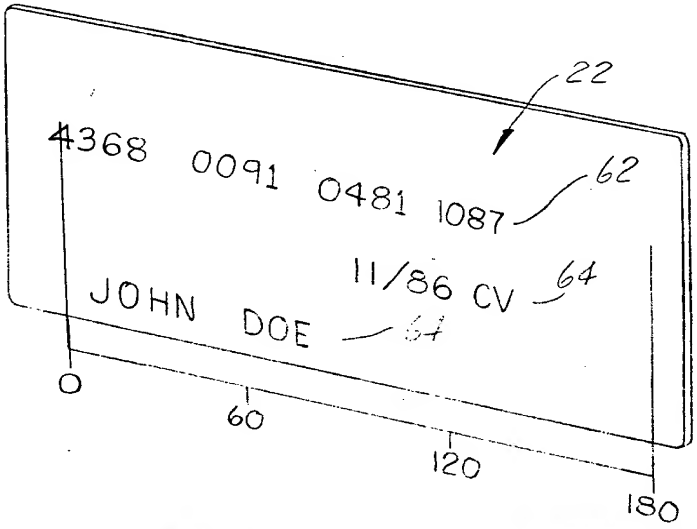

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FIG. 2.

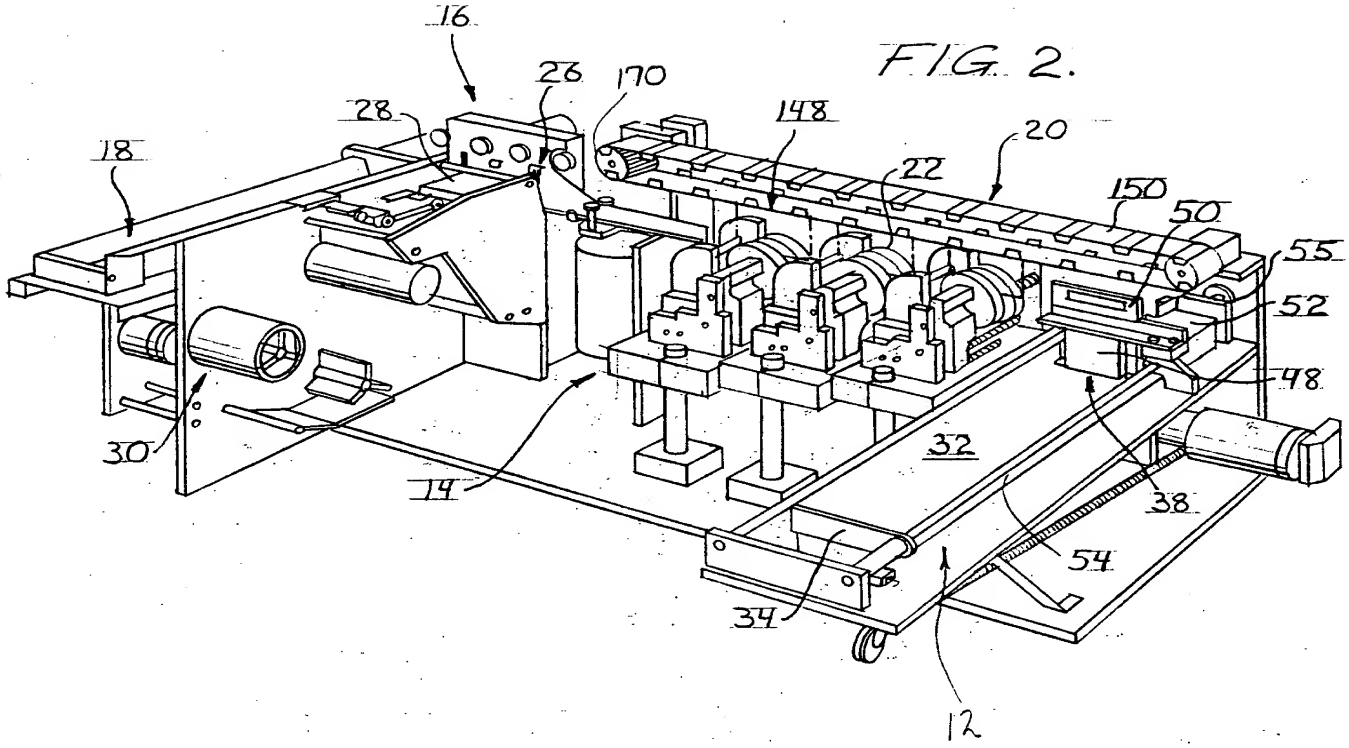

FIG. 14.

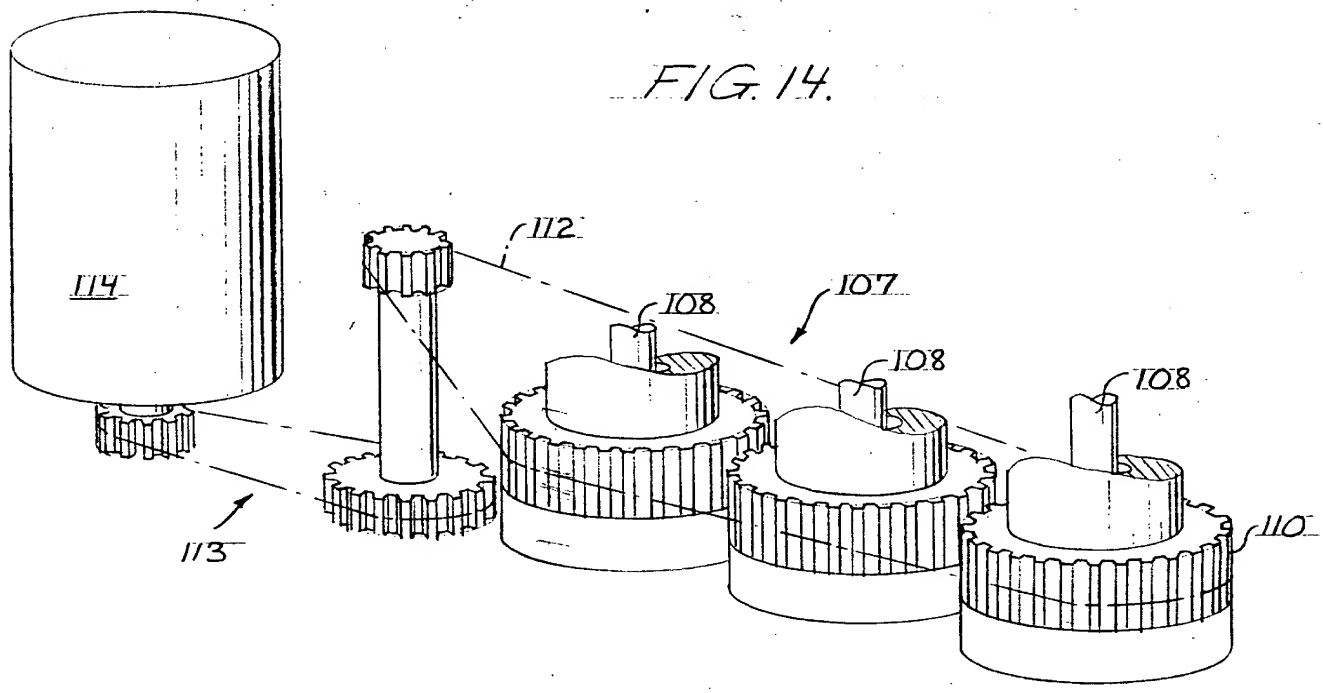

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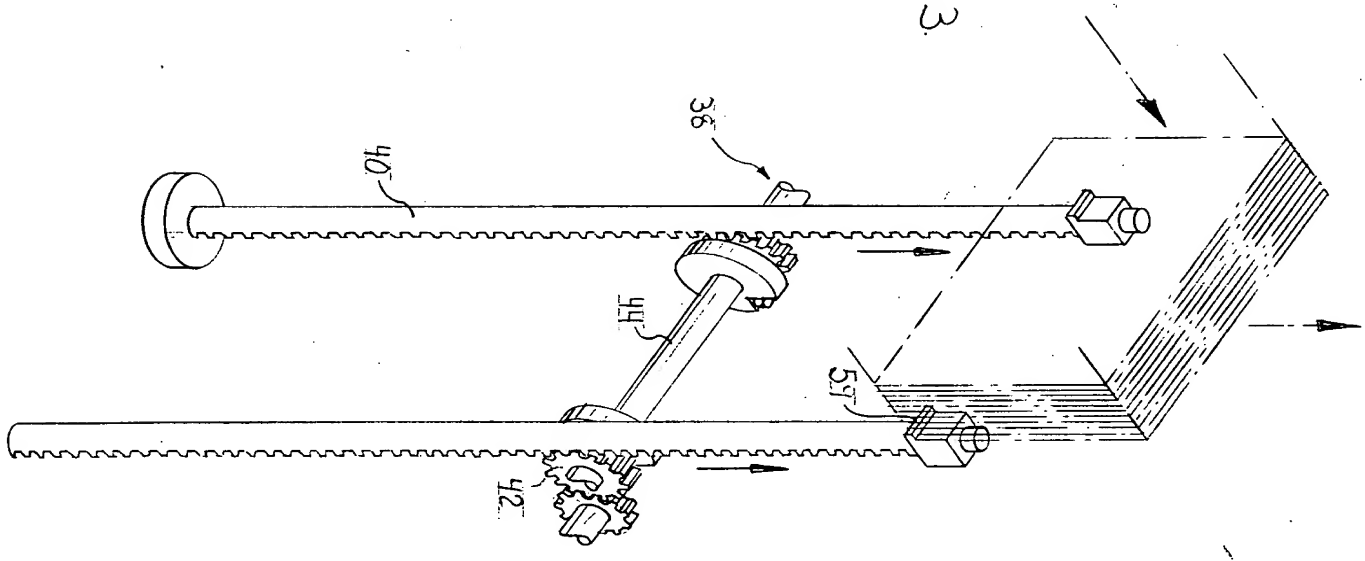
FIG. 3.



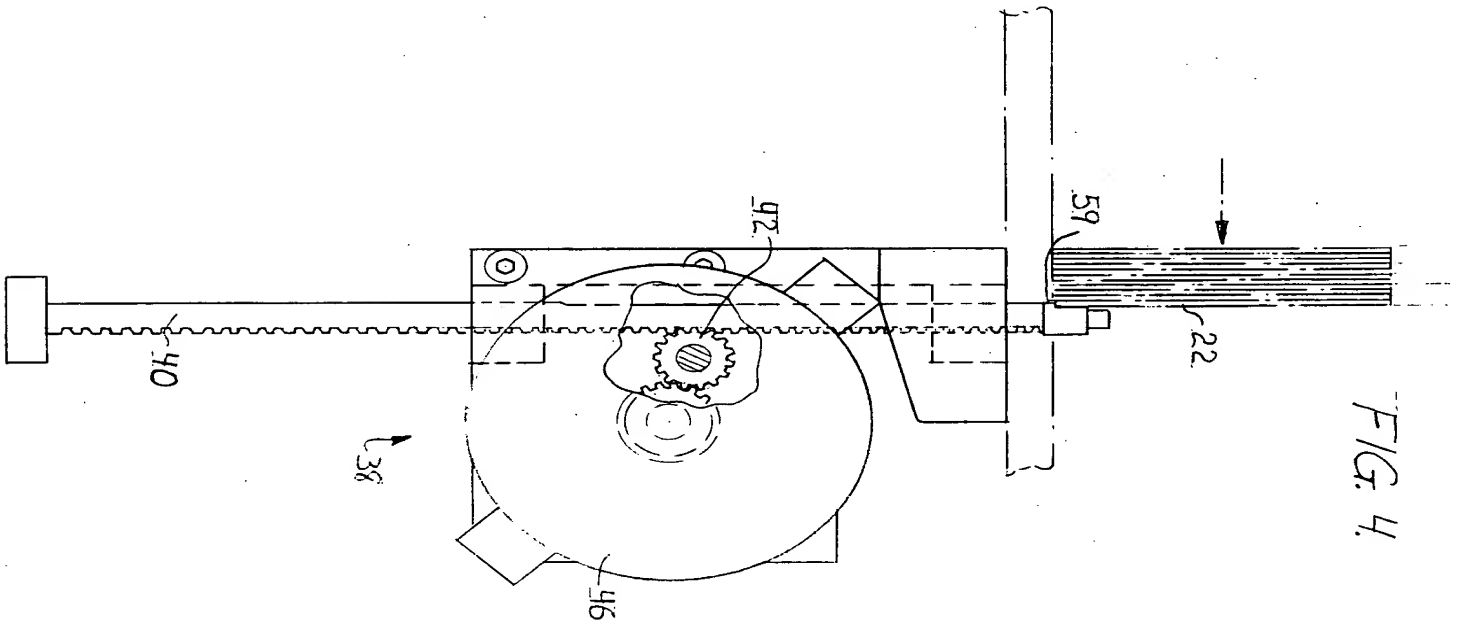


FIG. 4.

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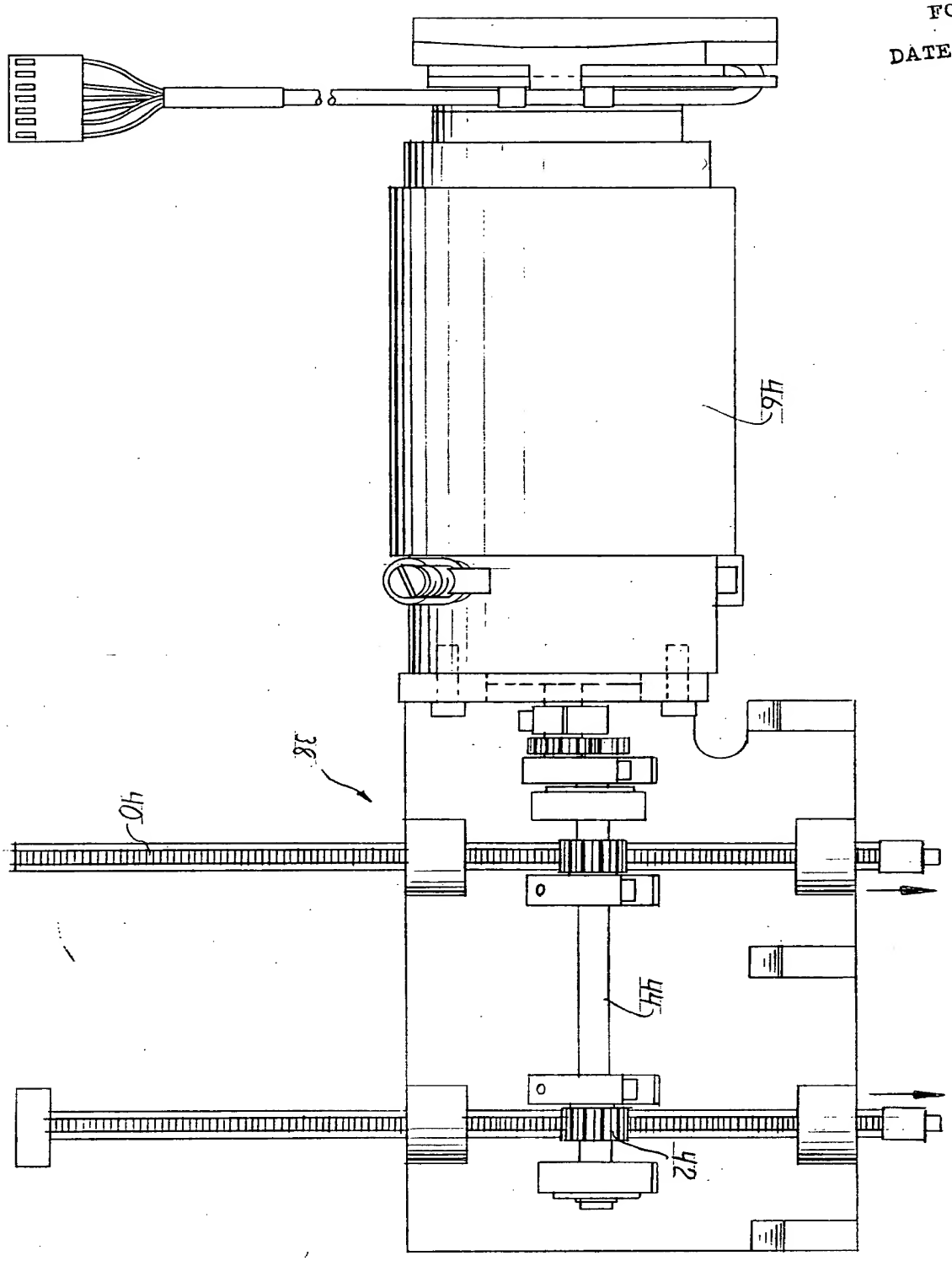

FIG. 5.

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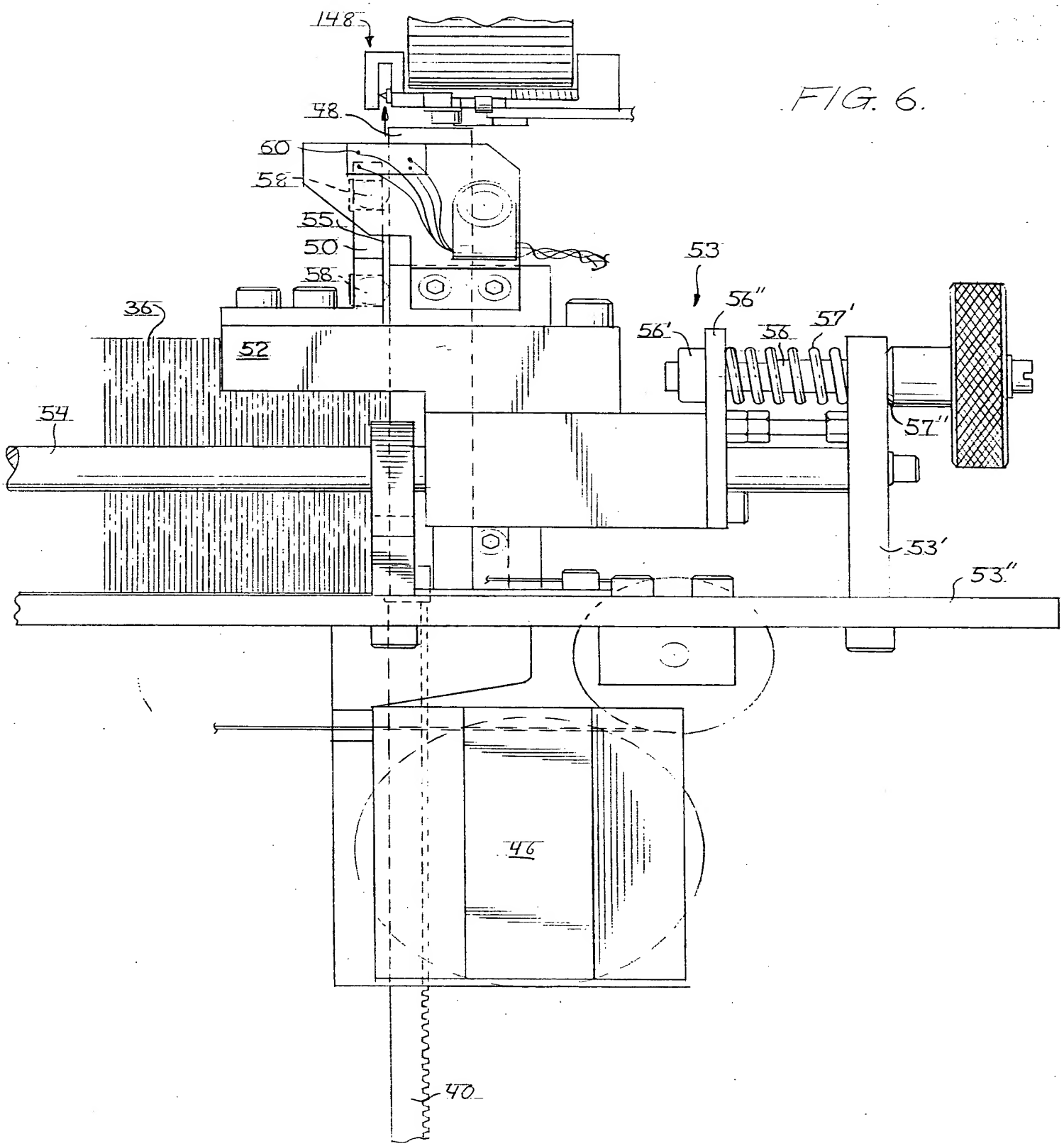
FIG. 6.



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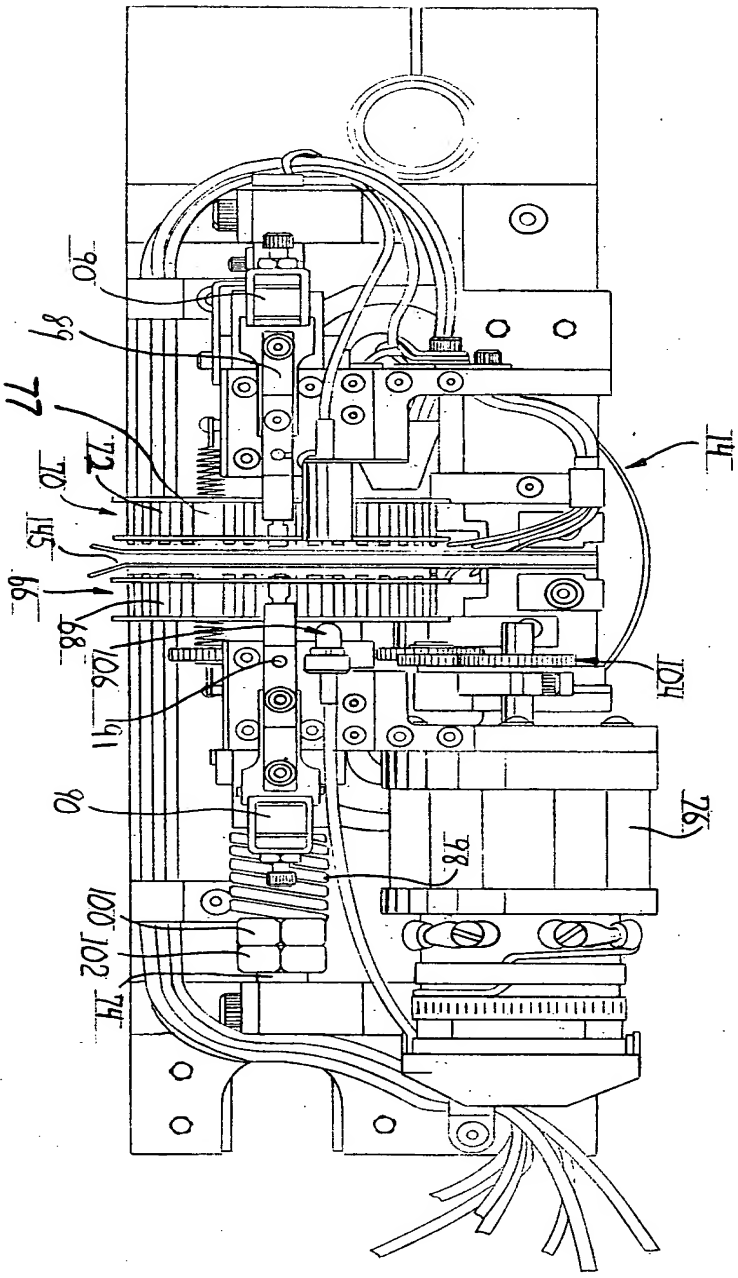

FIG. 8

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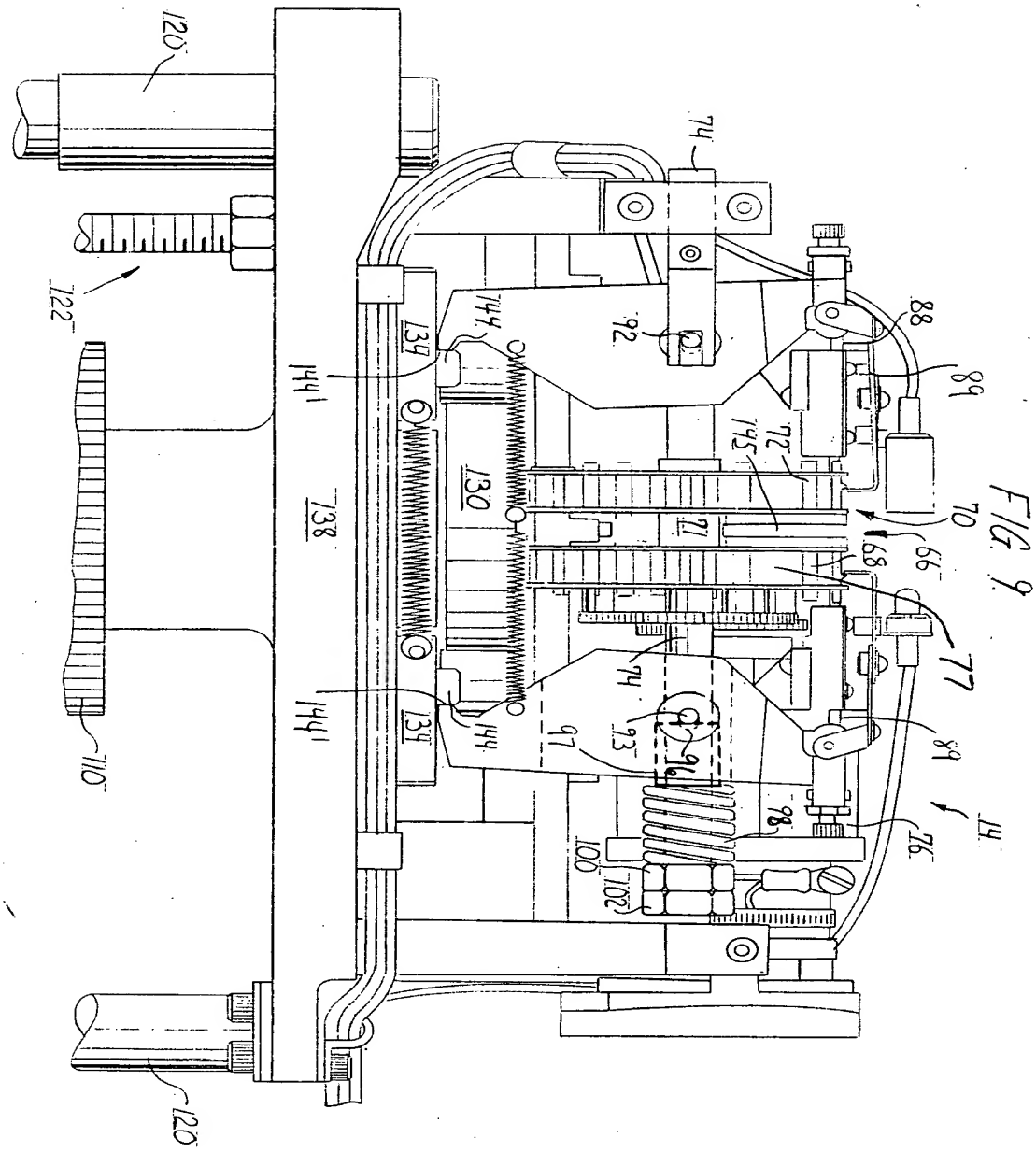

FIG 6

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FIG. 13.

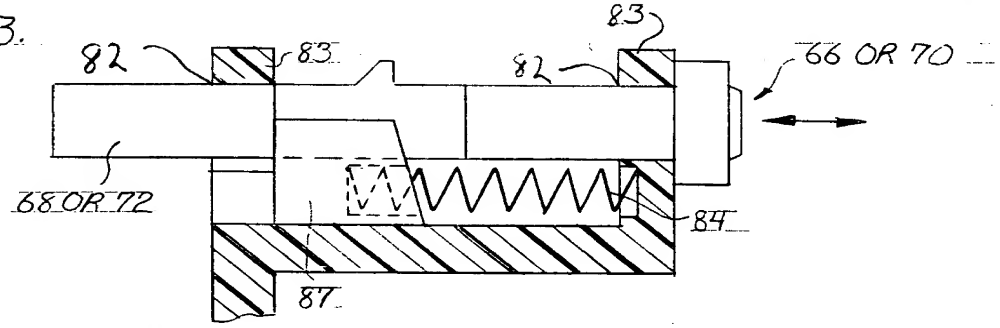
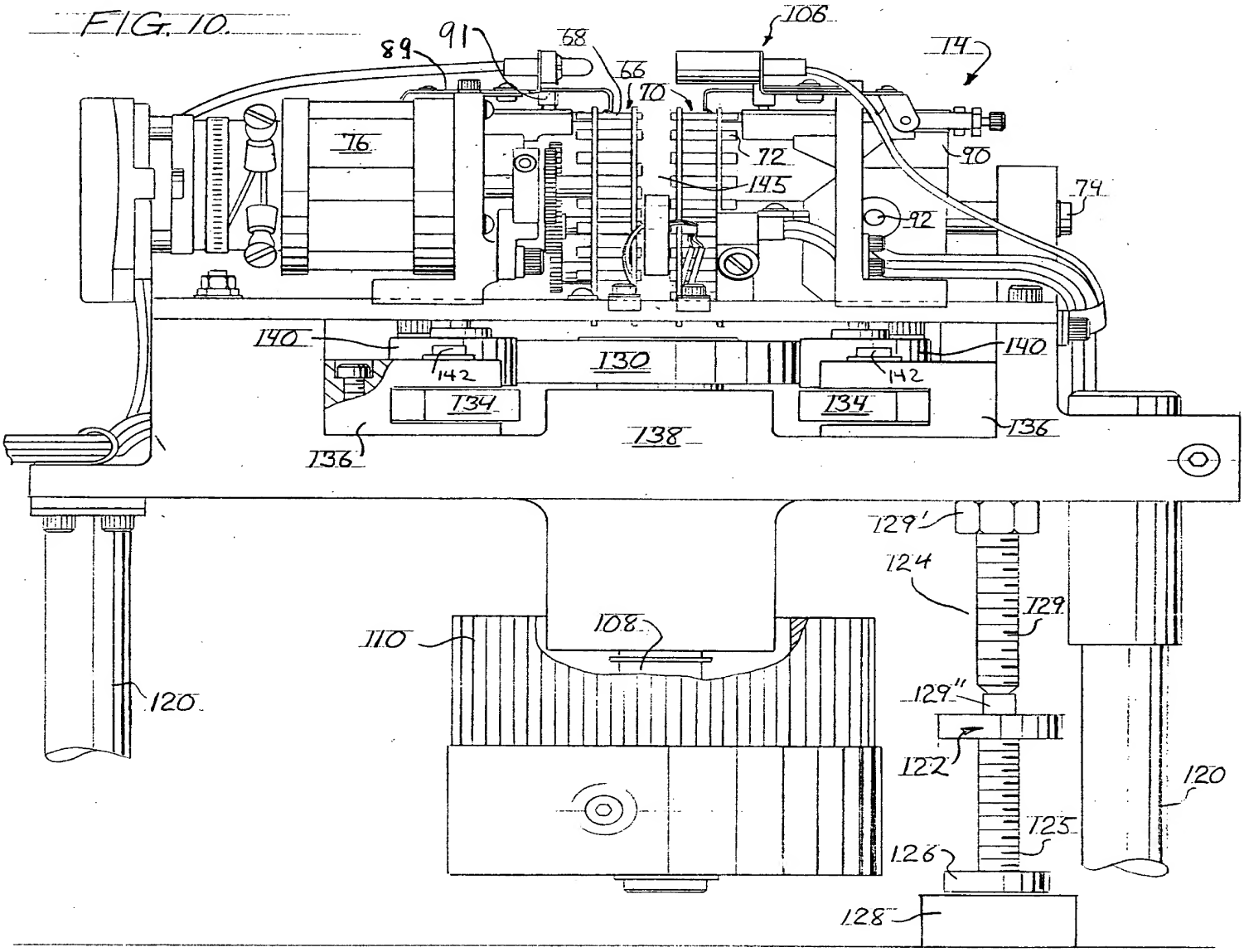


FIG. 10.



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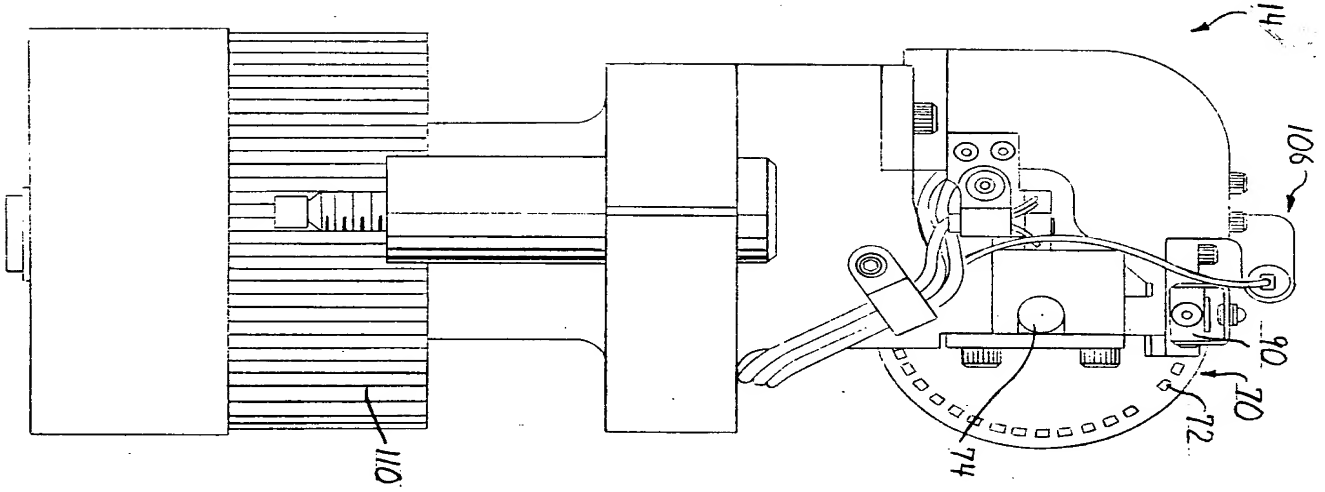

FIG. 11.

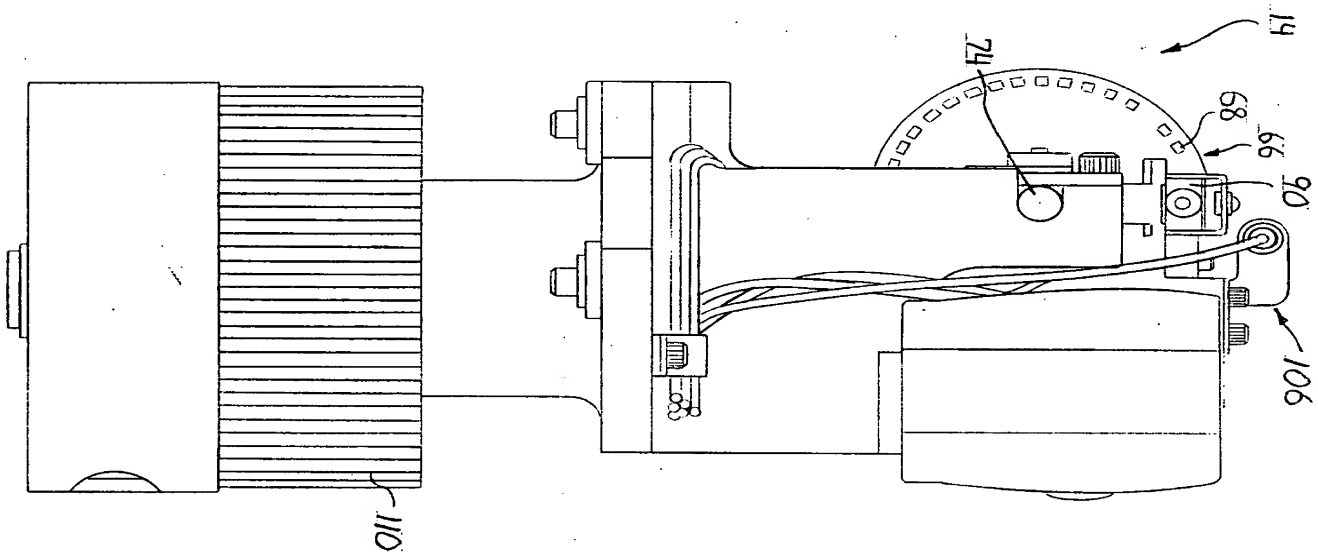

FIG. 12.

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FIG. 15

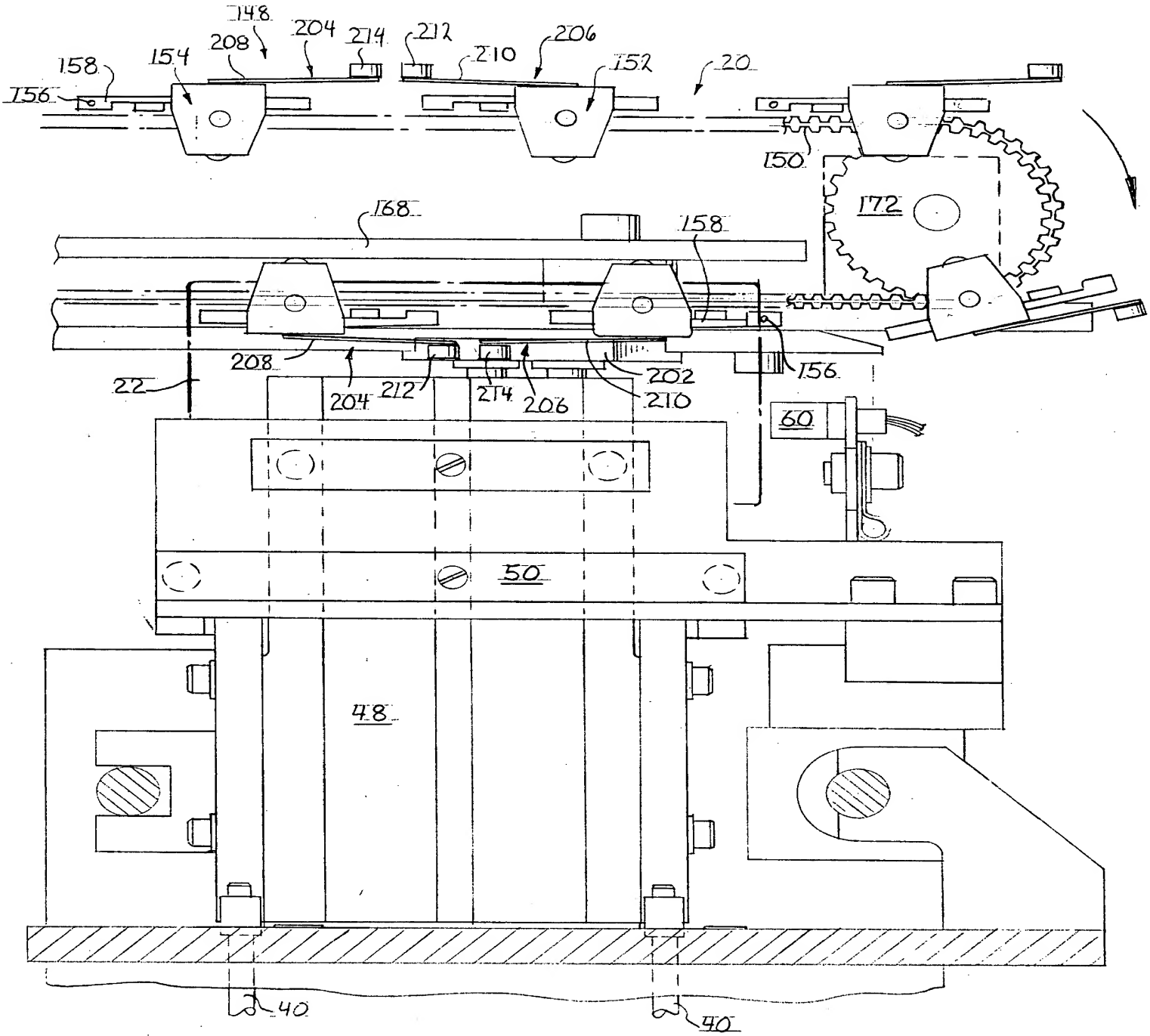
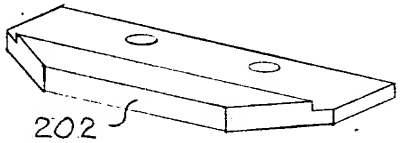


FIG. 16.



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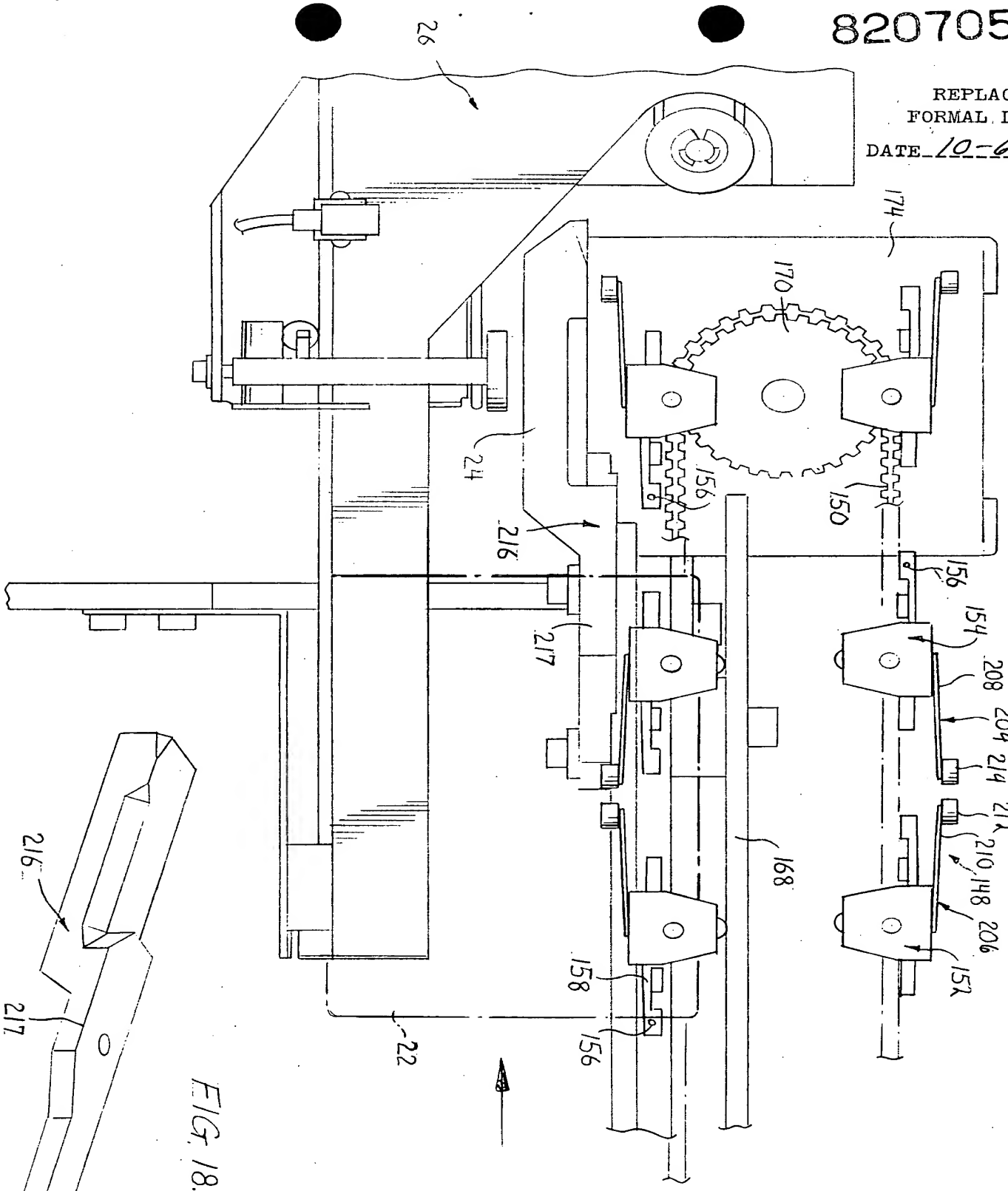

FIG. 17.

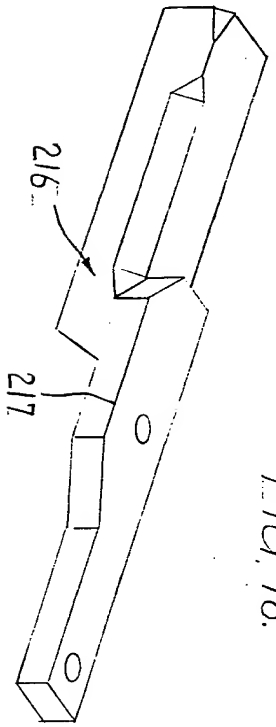

FIG. 18.

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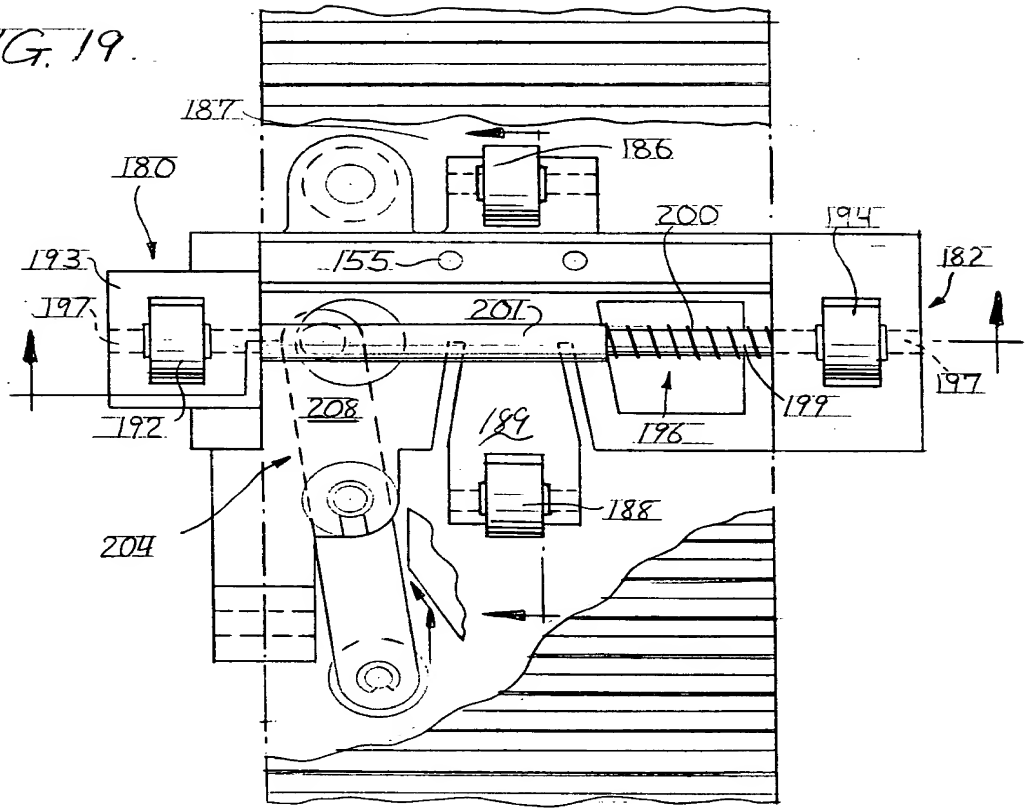
FIG. 19.



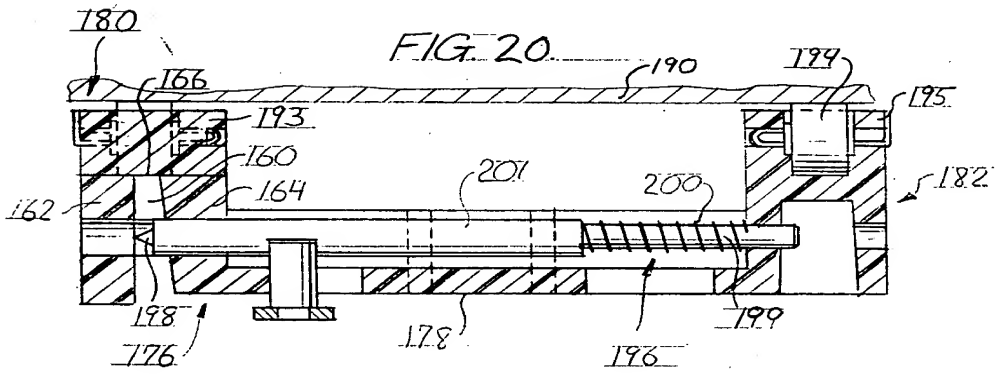


FIG. 21.

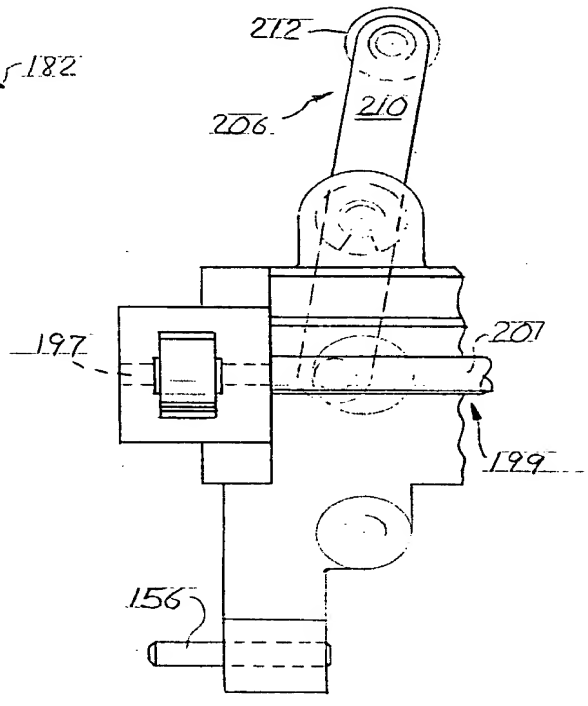


FIG. 22.

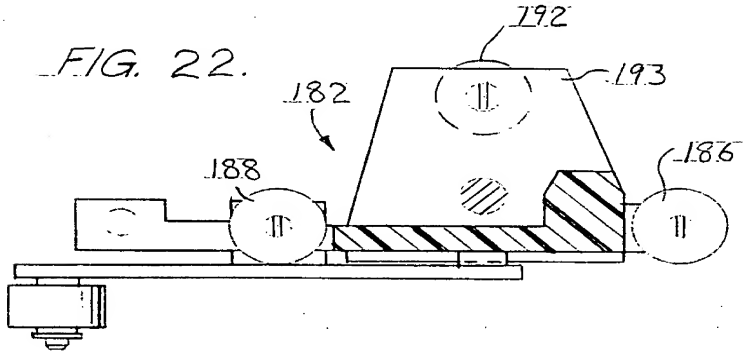


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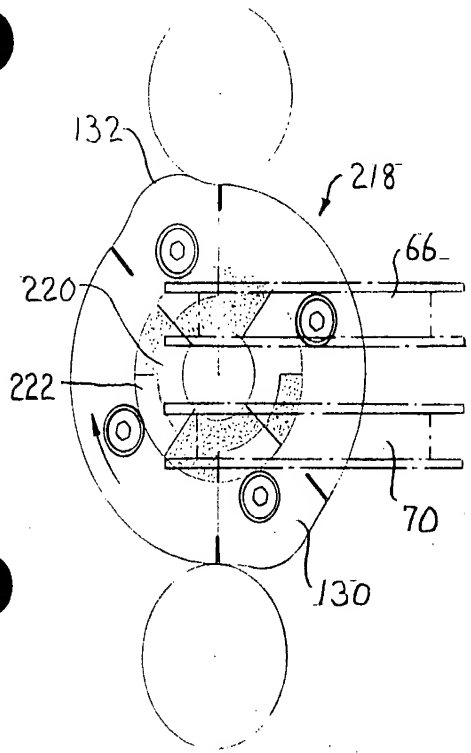
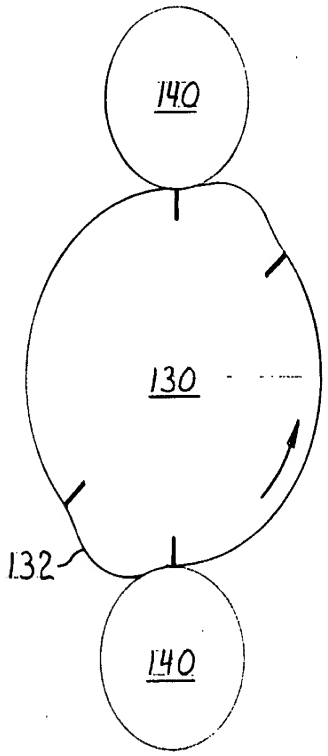
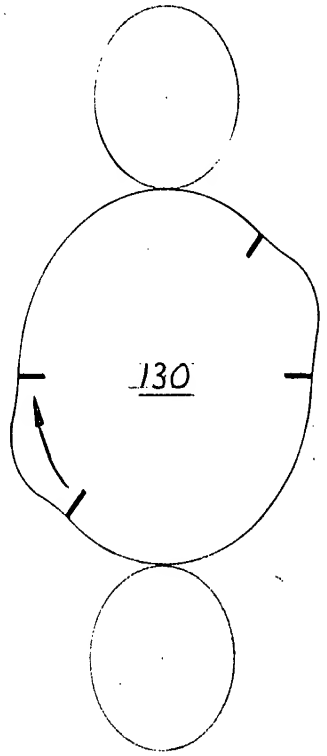
FIG. 23.



3RD EMBOSSING UNIT 14
10 PITCH
START OF CAM RISE



2ND EMBOSSING UNIT 14
10 PITCH
START OF CAM PITCH



1ST EMBOSSING UNIT 14
7 PITCH
90° BEFORE CAM RISE

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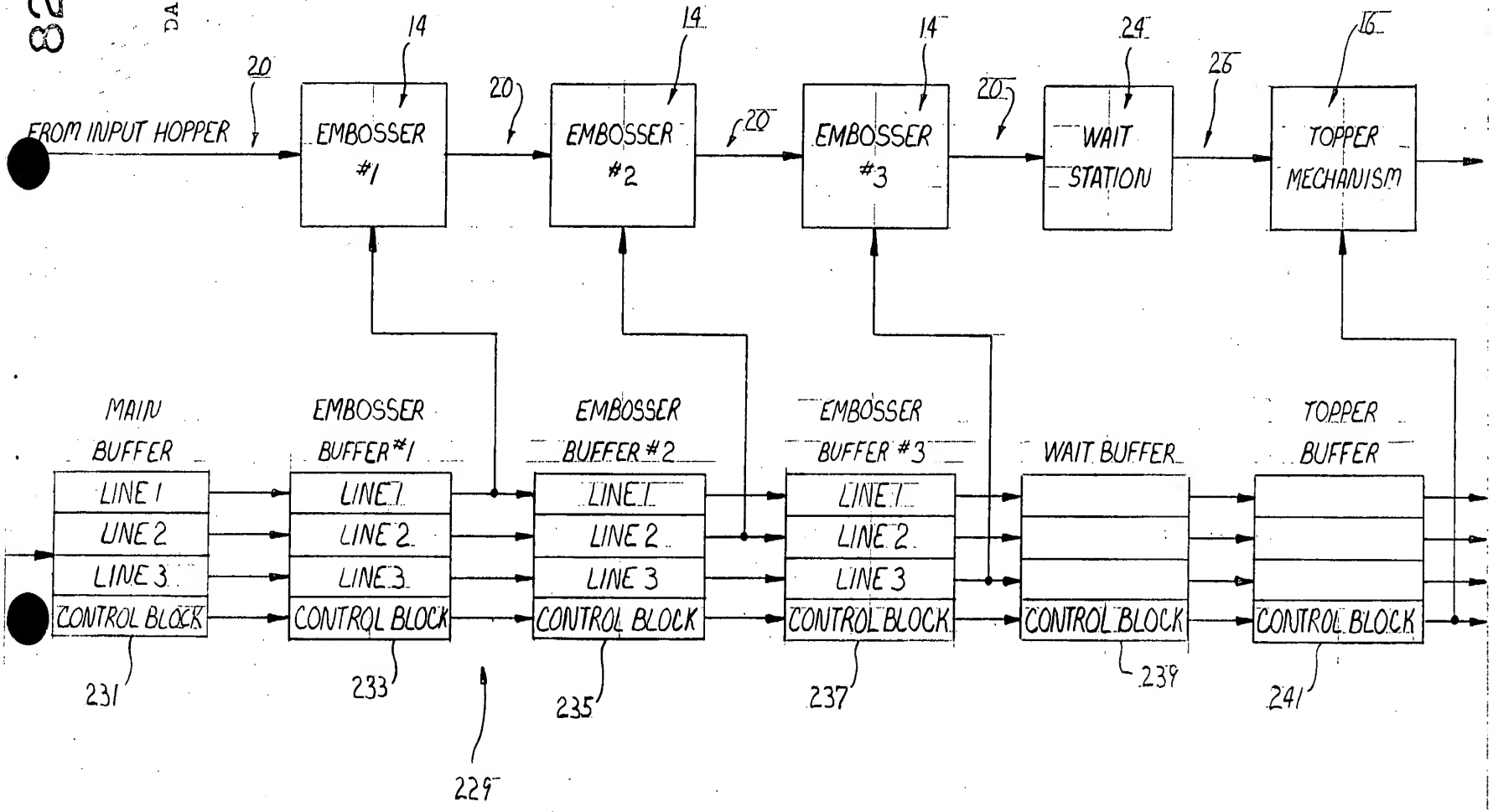
FIG. 24.



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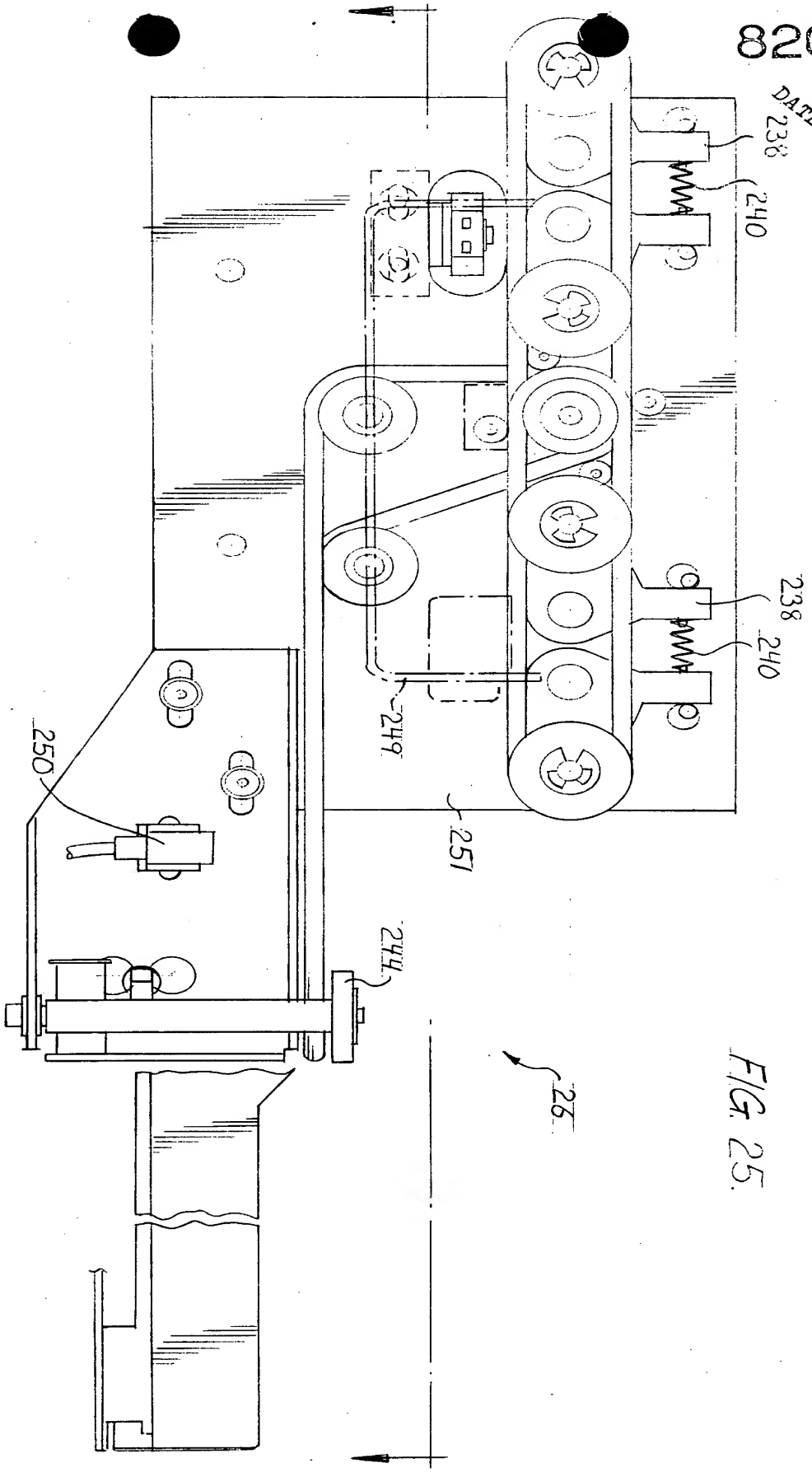

FIG. 25.

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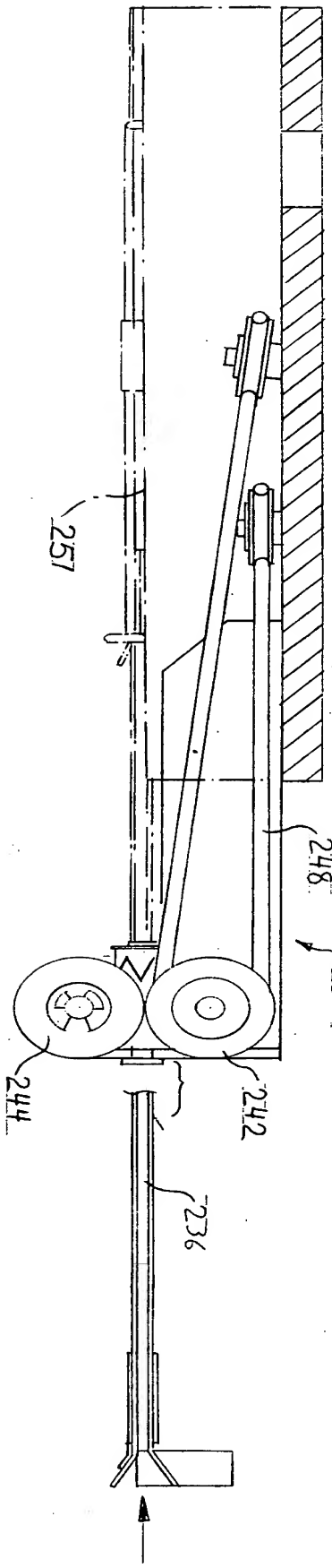

FIG. 27.

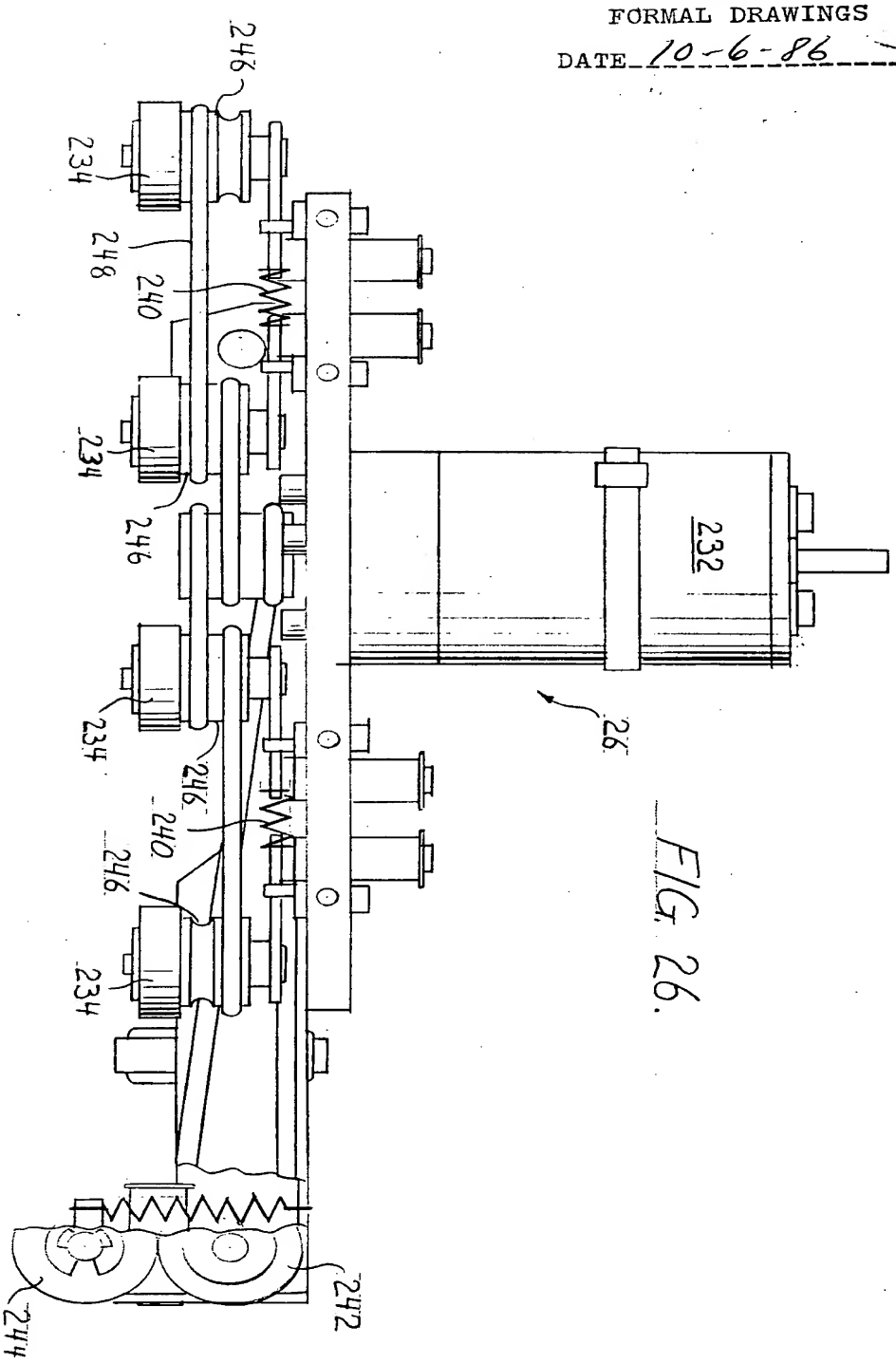

FIG. 26.

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FIG. 28.

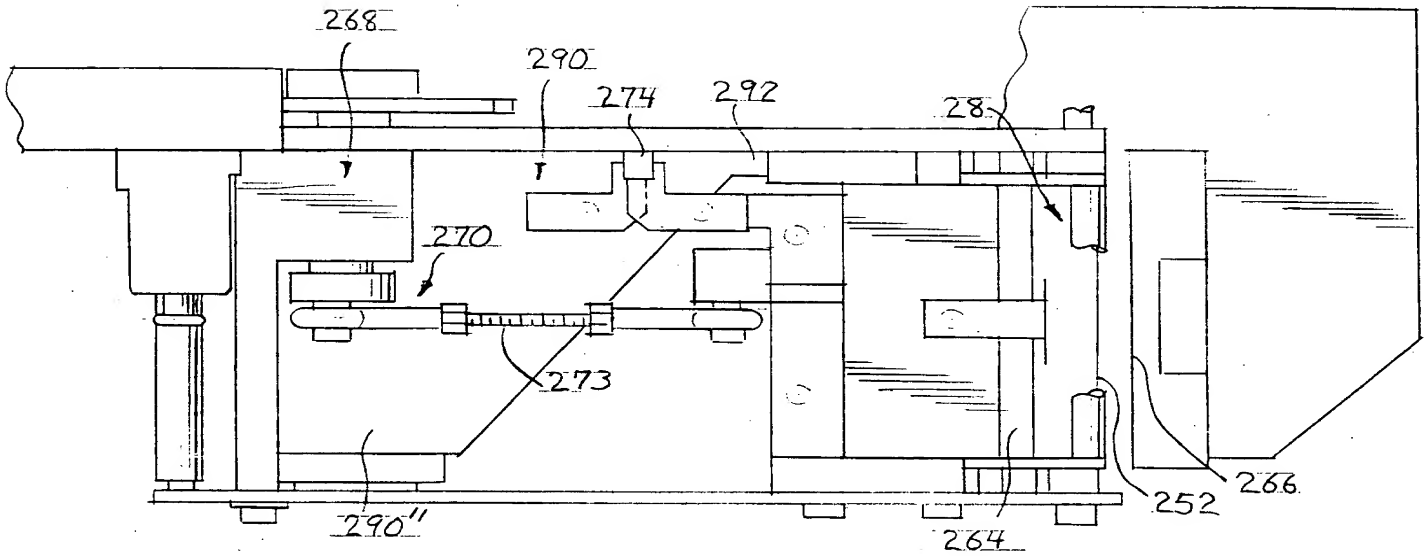

FIG. 30.

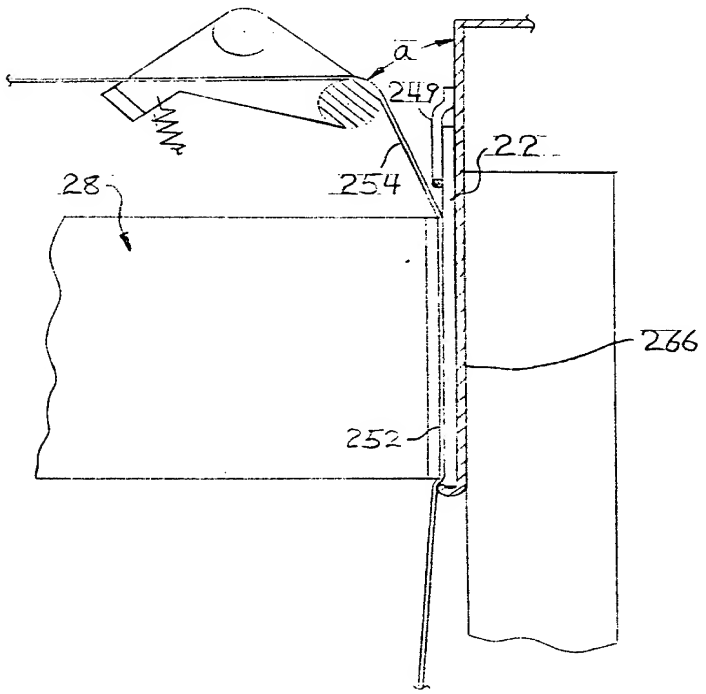

FIG. 31.

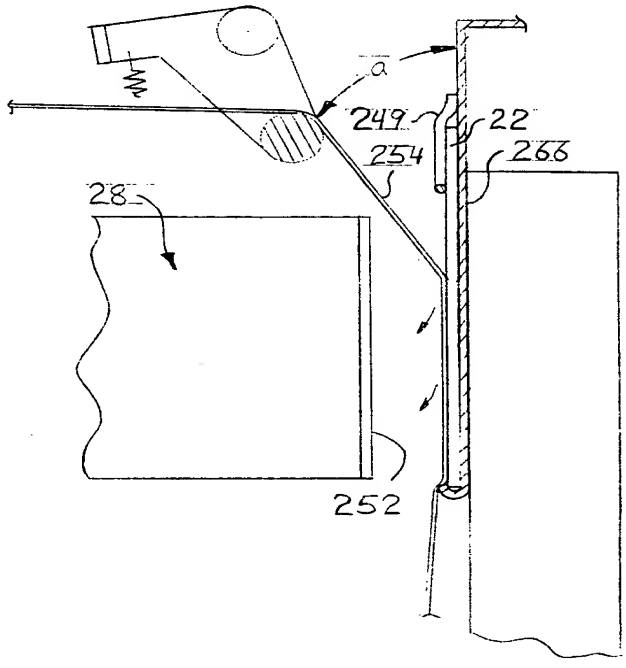

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FIG. 29.

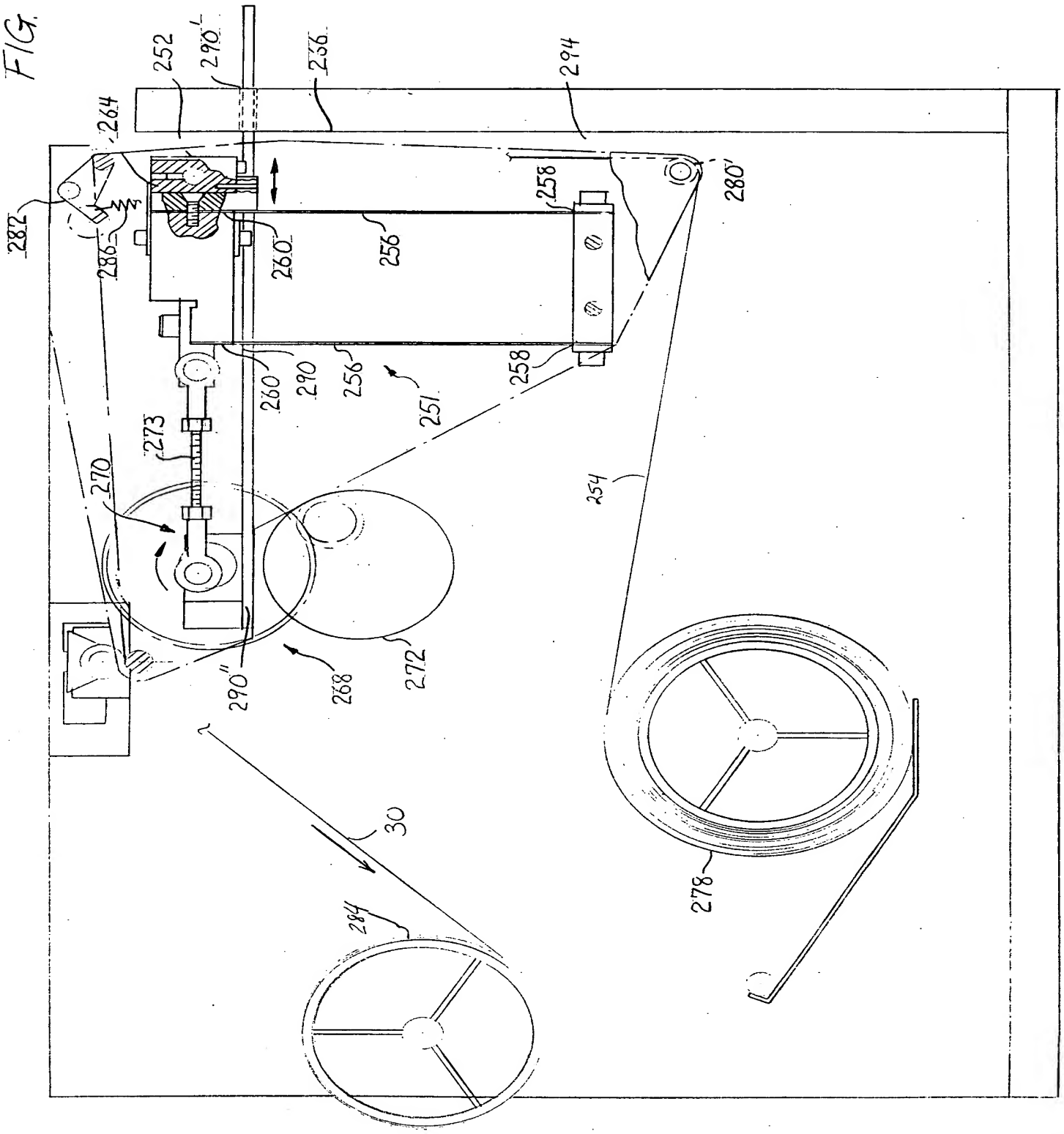

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FIG. 32.

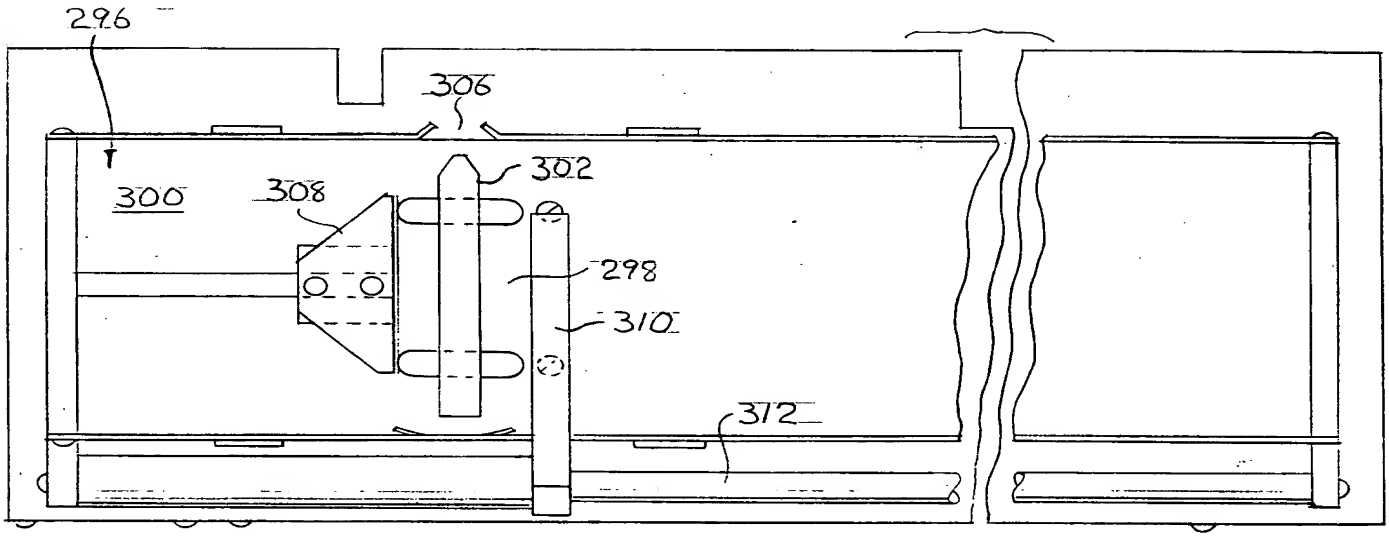
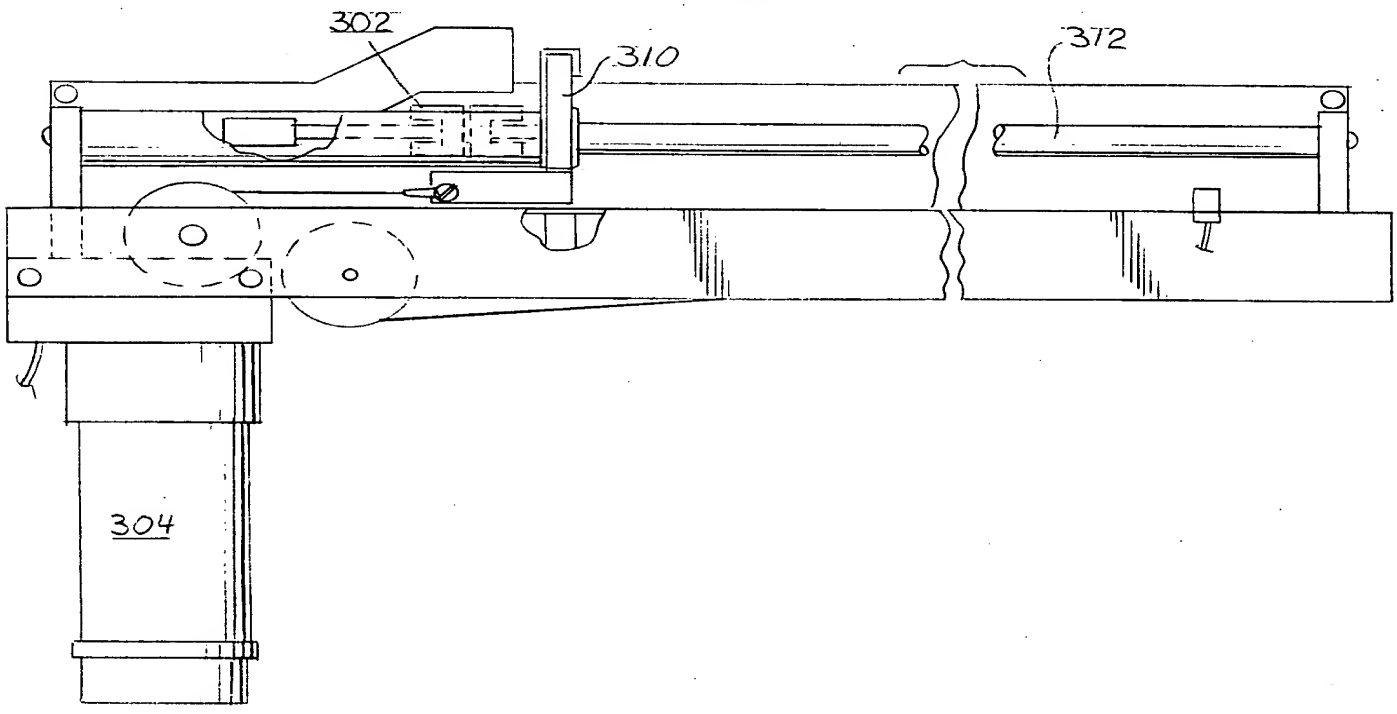


FIG. 33.



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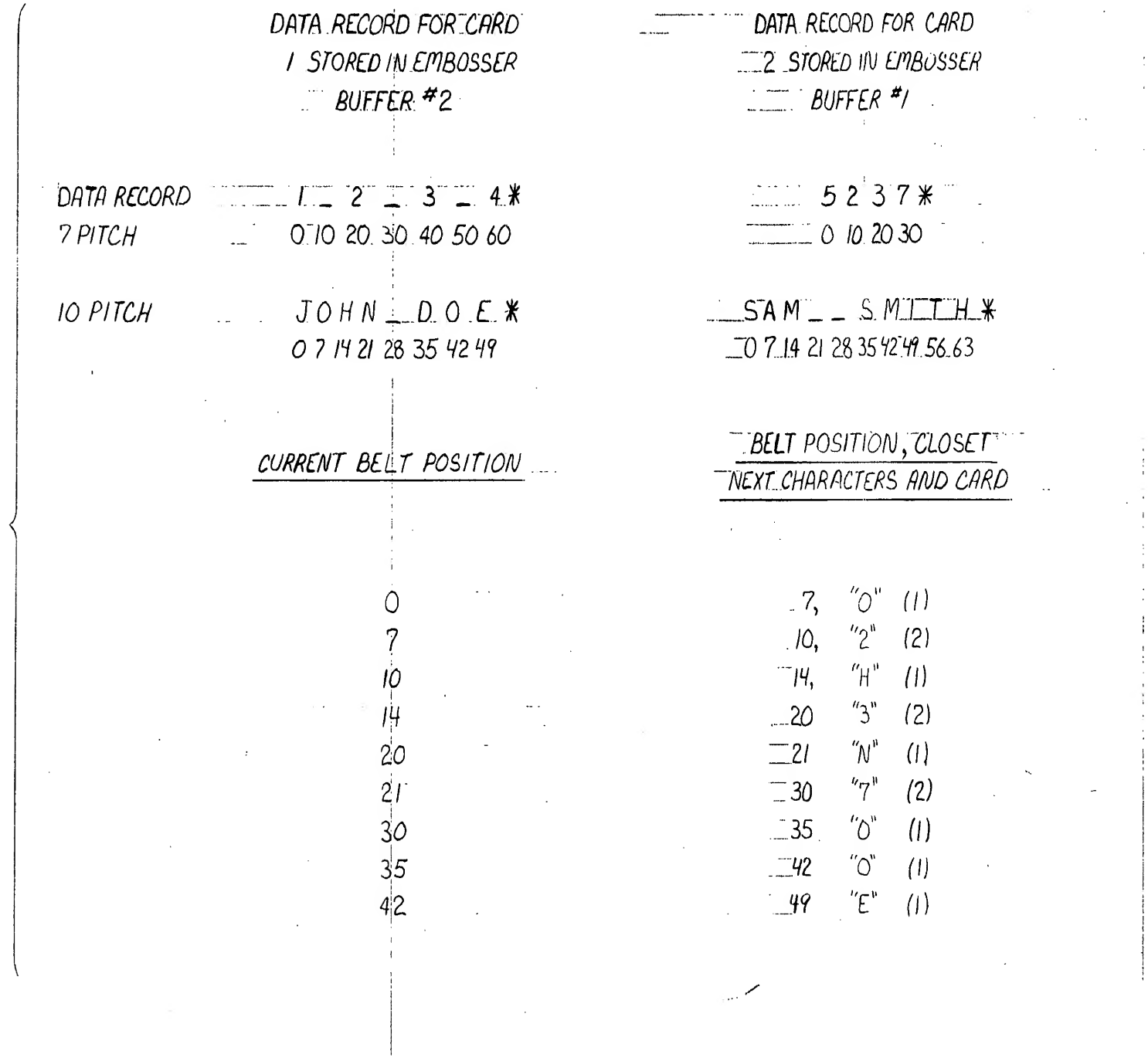

FIG. 34.

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FIG. 35.

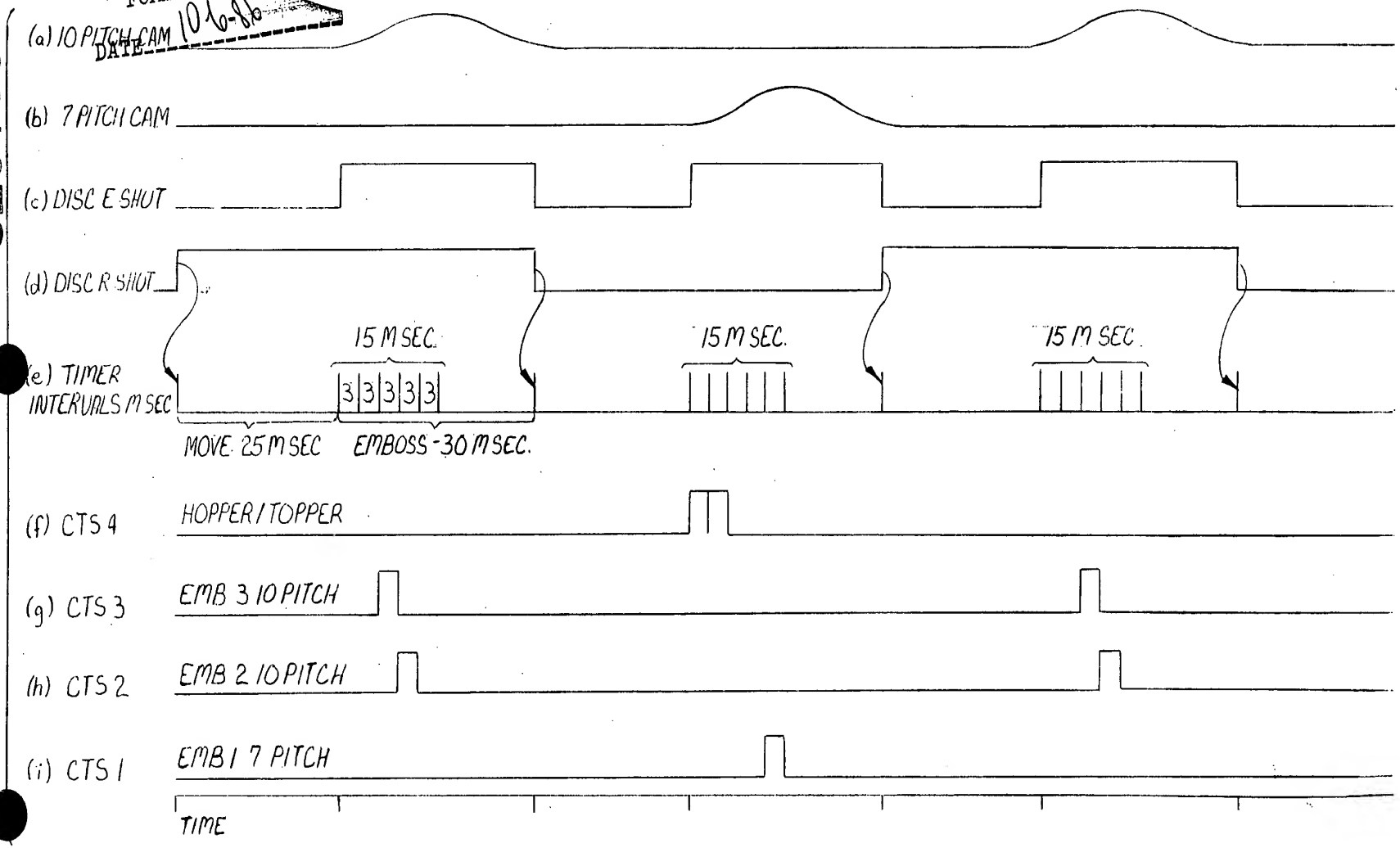

FIG. 36.

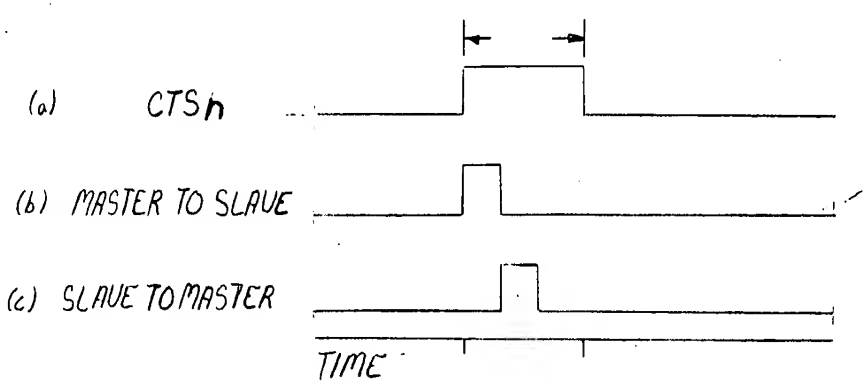

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FIG. 37.

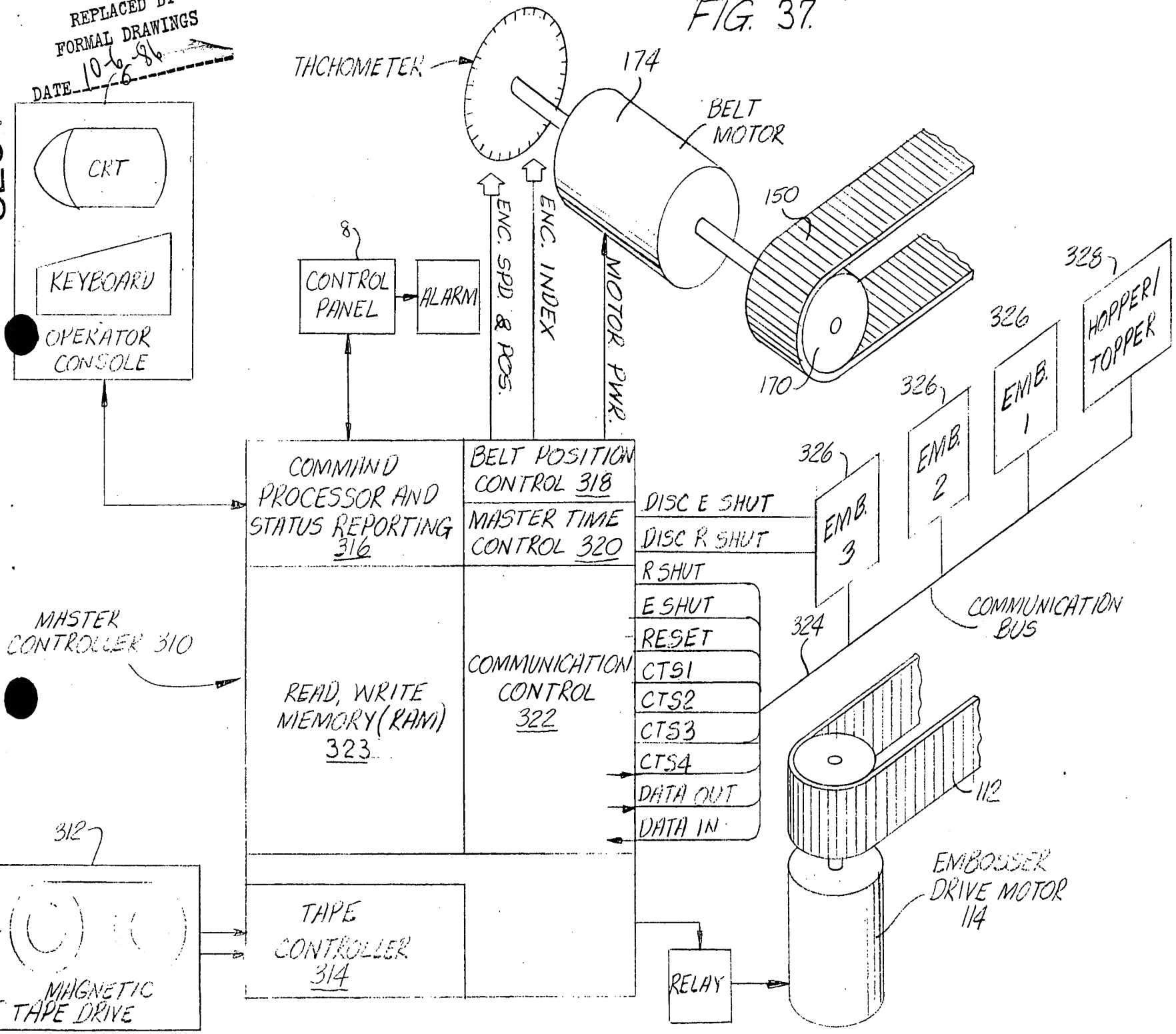

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FIG. 38.

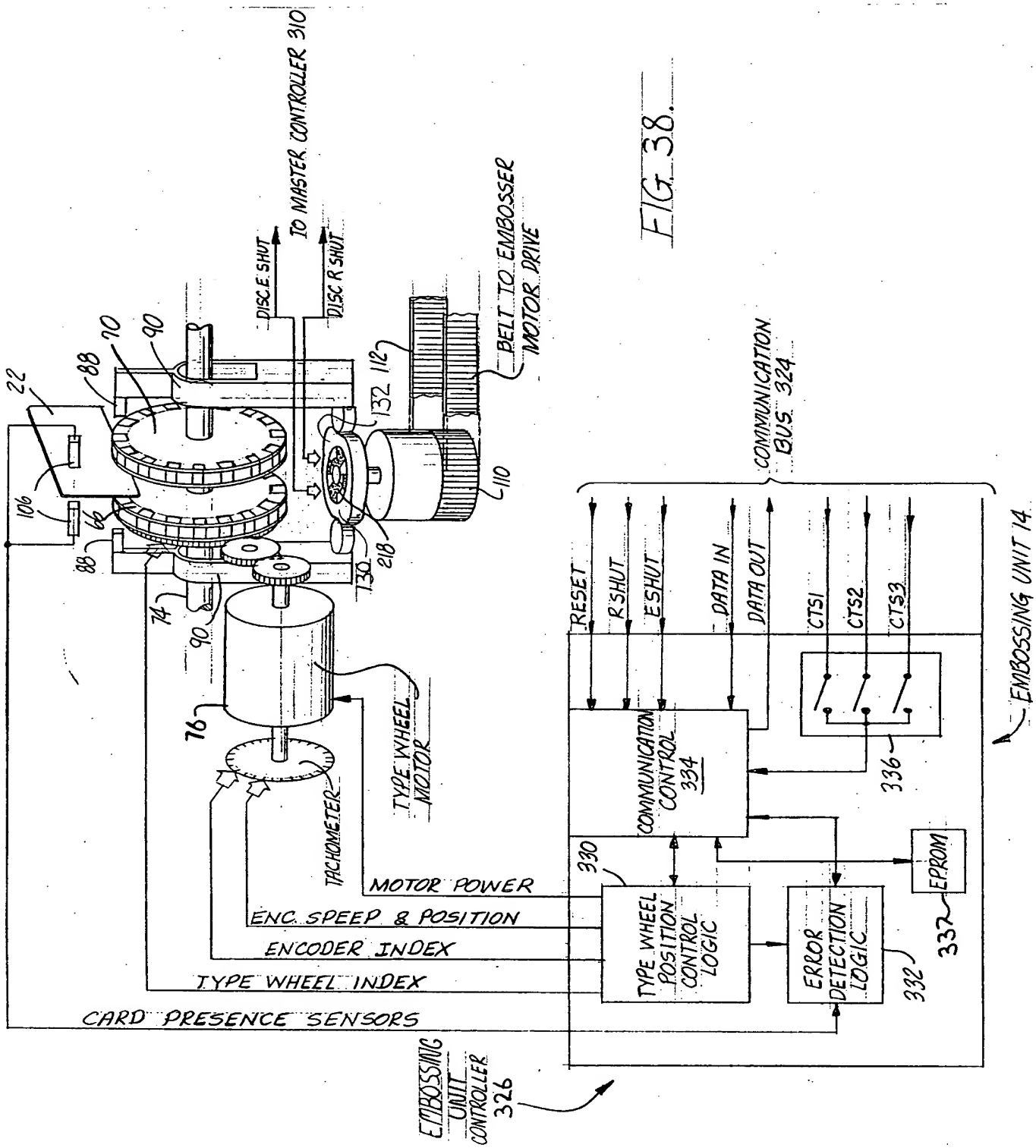

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FIG. 39.

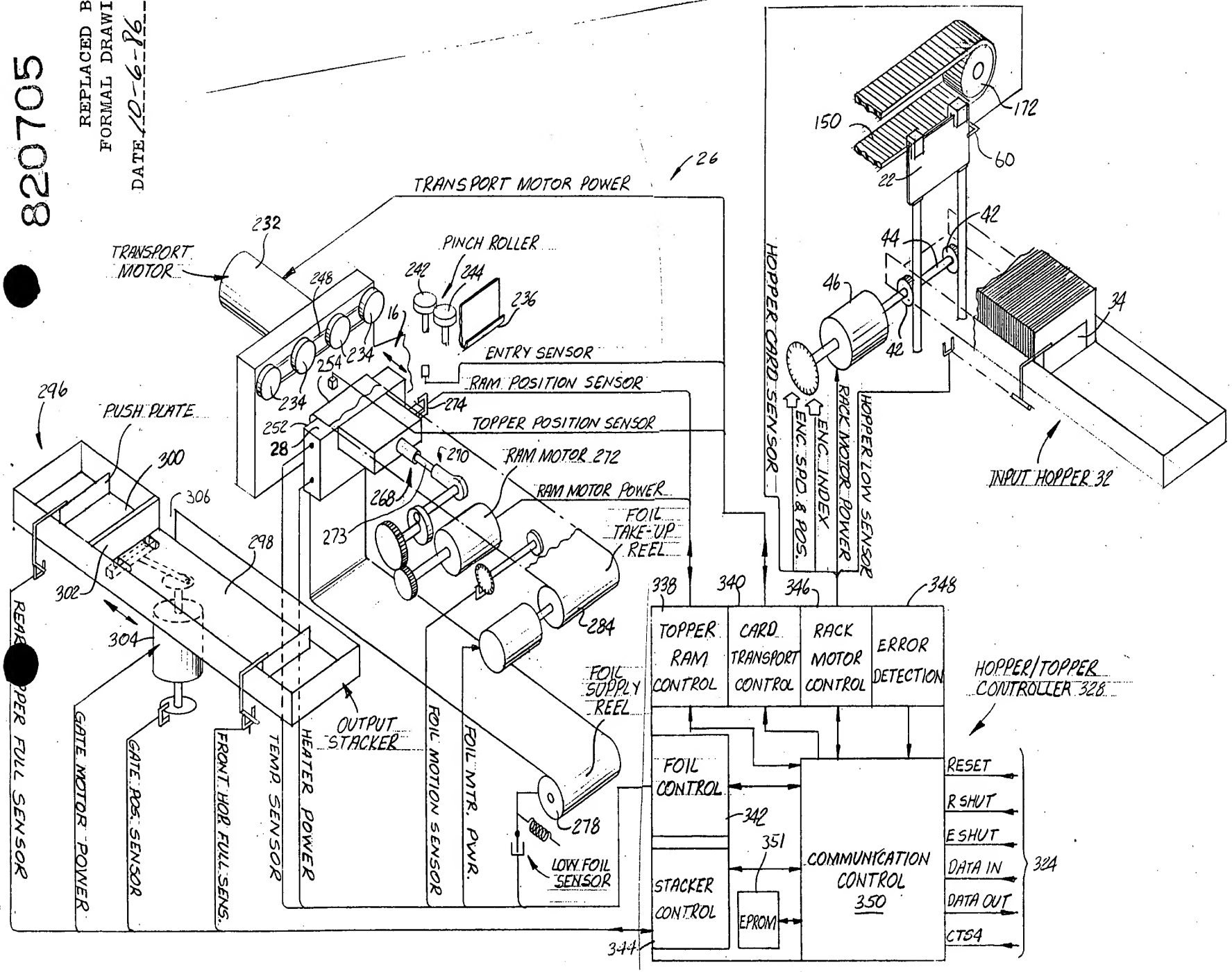

FIG. 40.

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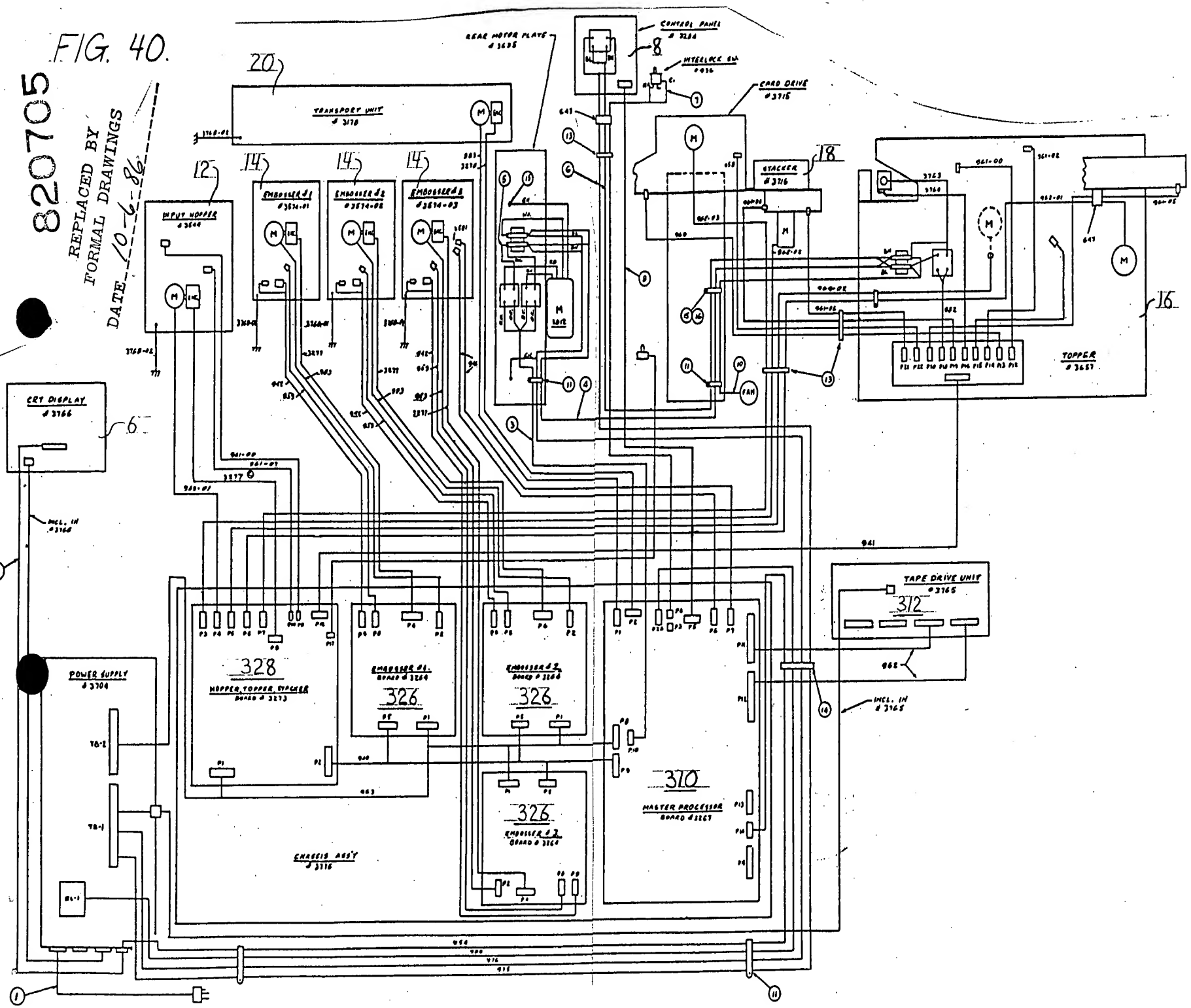

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FIG. 41.

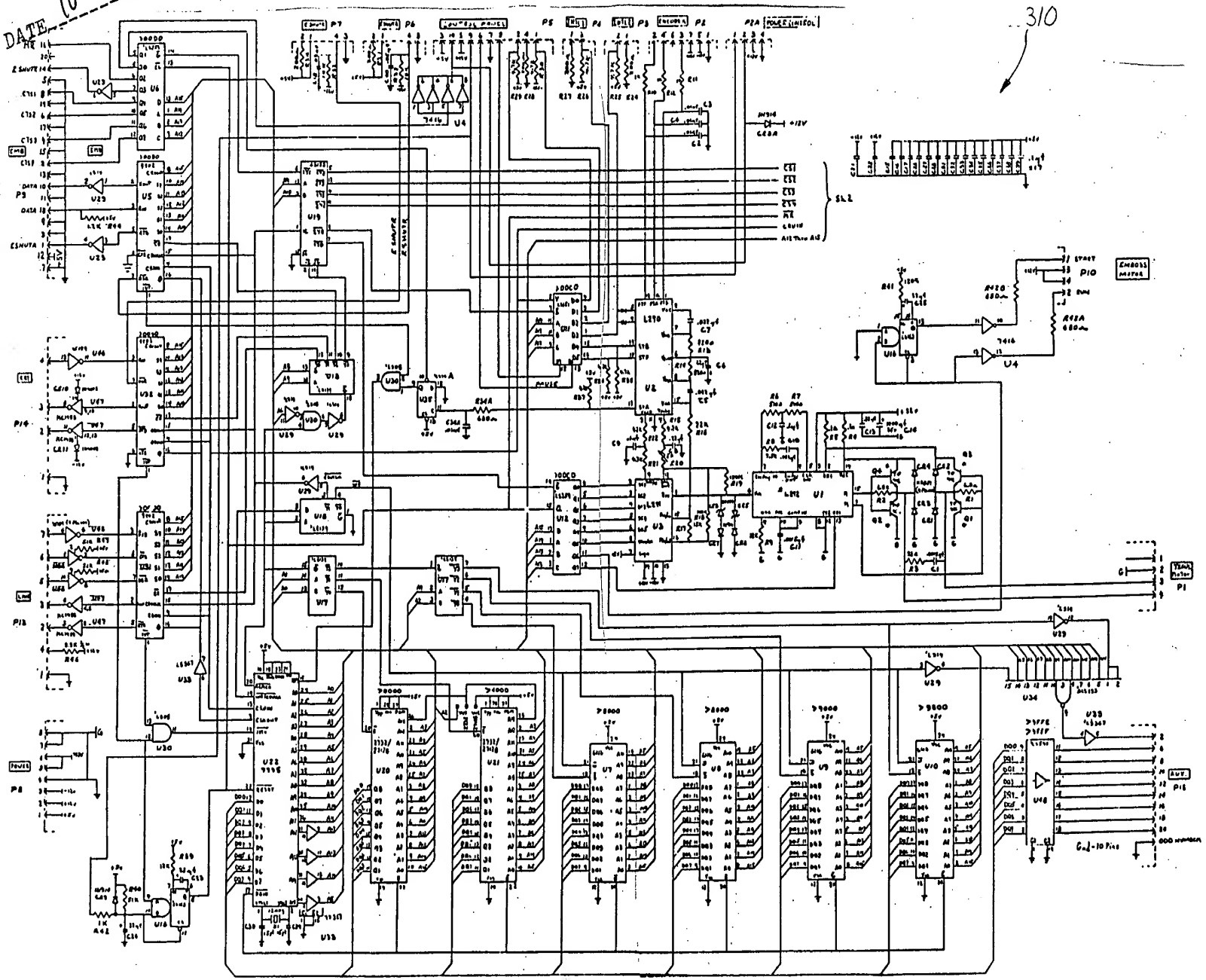

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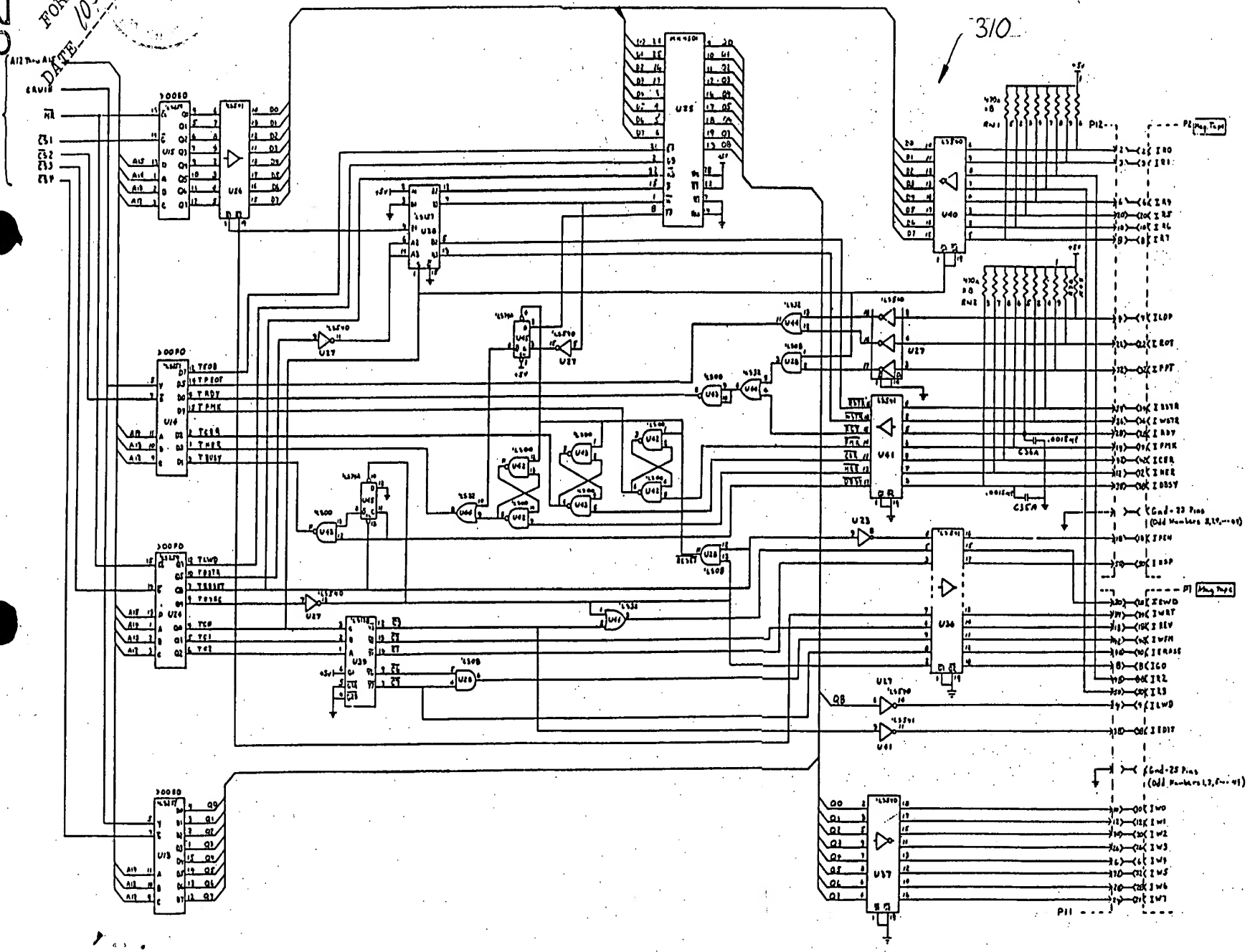
FIG. 42.



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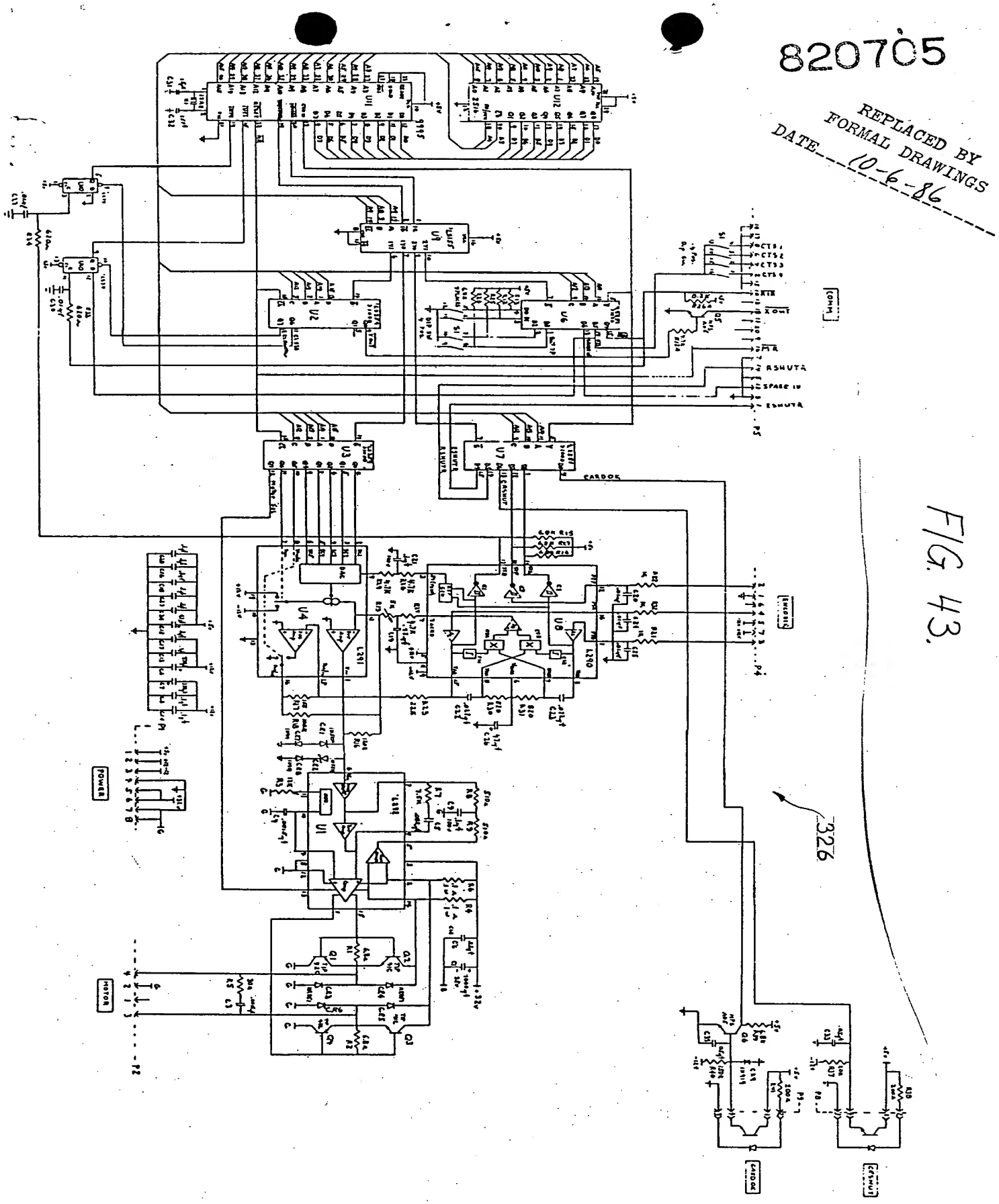

FIG. 43.

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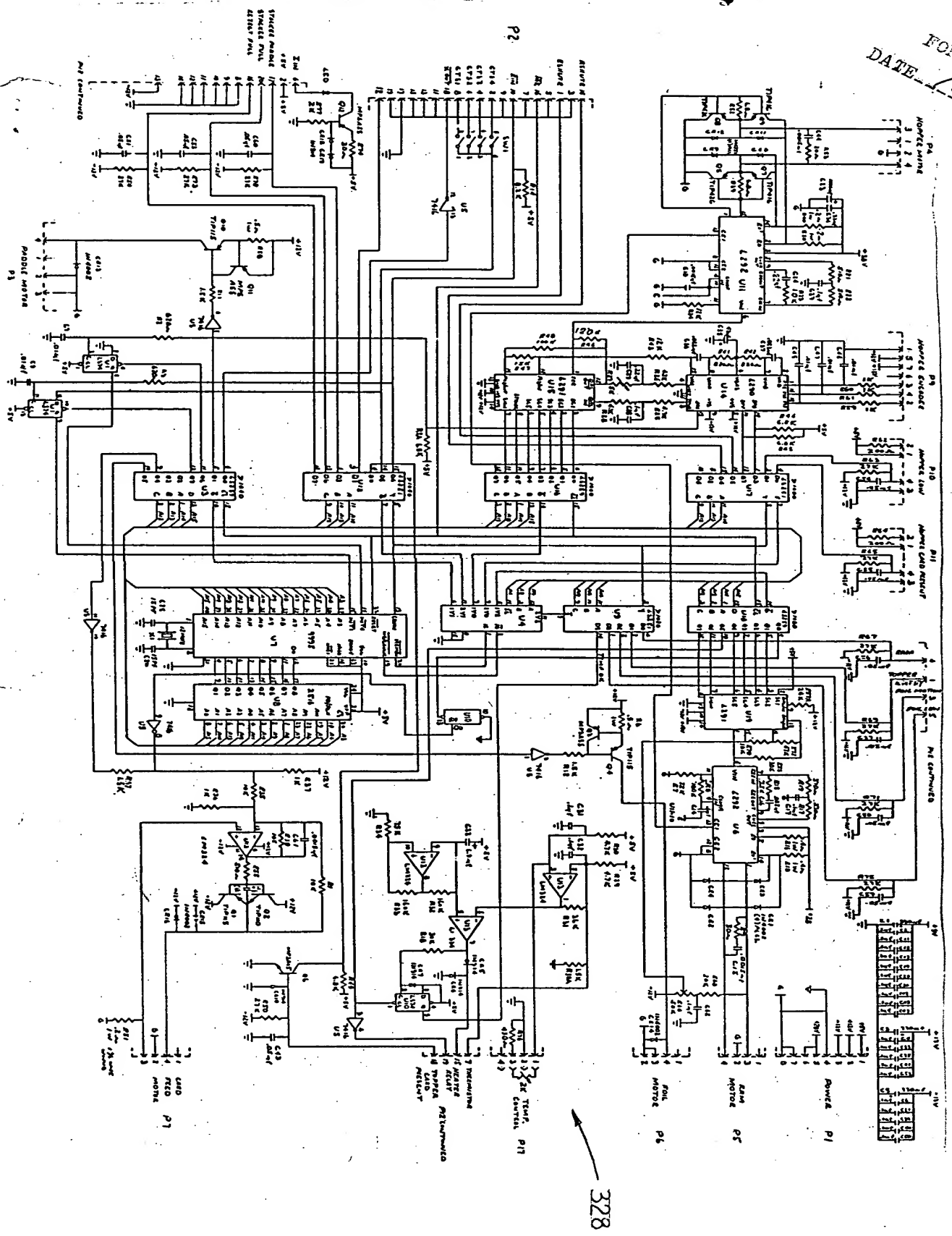

FIG. 44.

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